



ETON America PARTS CATALOG

Yukon YXL-150

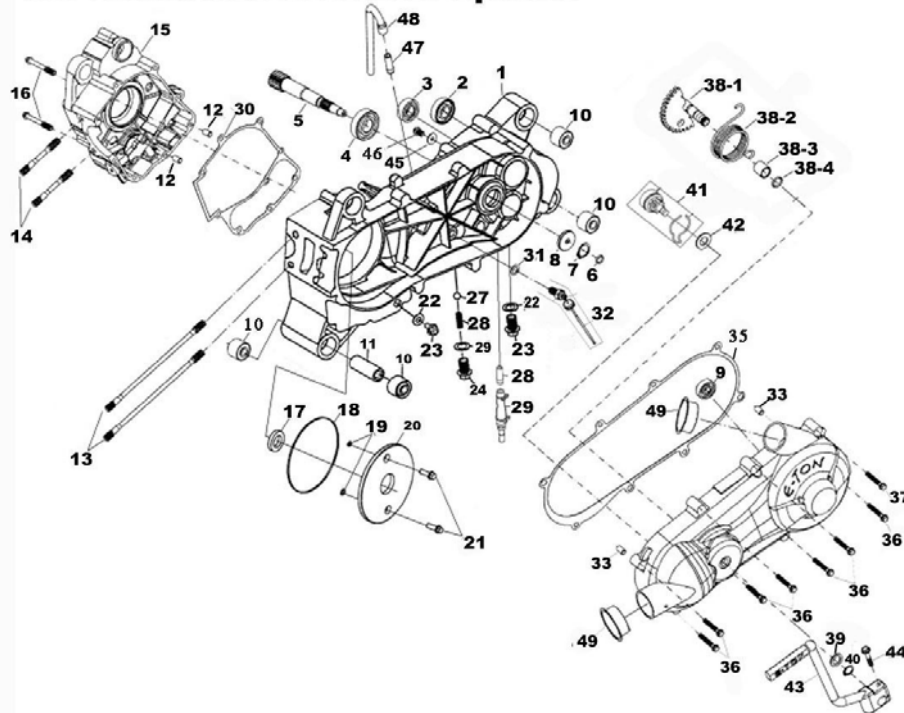
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Yukon YXL-150



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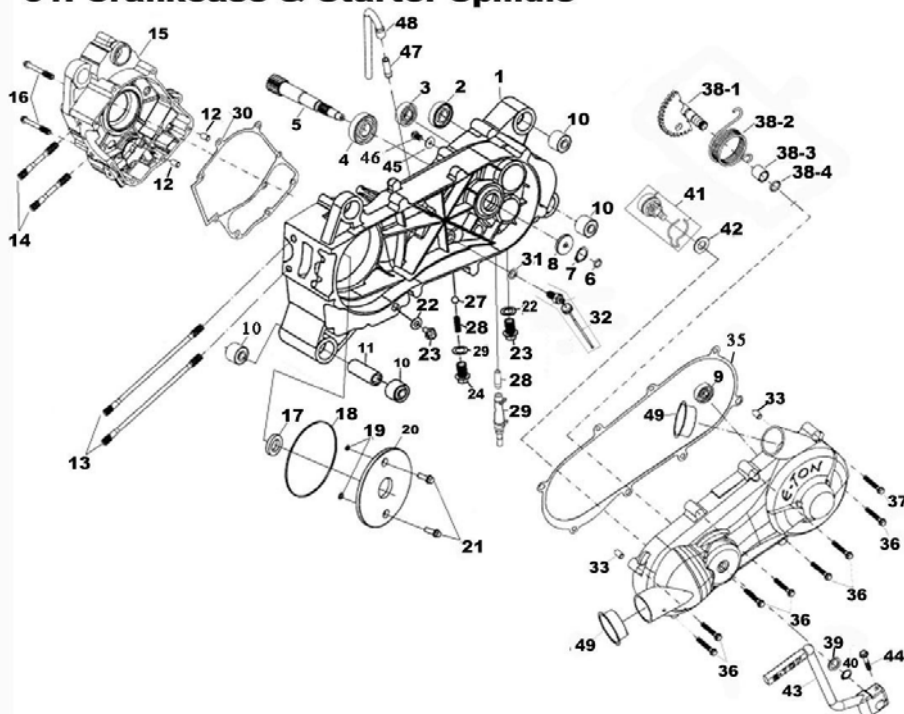
01. Crankcase & Starter Spindle



Crankcase and Starter Spindle

Fig Ref	New Item No.	Old Item No.	Description	Qty Req
1-1	800101	800.101	Crankcase (LH)	1
1-2	750389	750.389	Radial Ball Bearing	1
1-3	750388	750.388	Bearing (62020)	1
1-4	800102	800.102	Radial Ball Baring (6204C3)	1
1-5	800103	800.103	Drive Shaft	1
1-6	800279	800.279	Oil Seal, (M20x32x6)	1
1-7	650223	650.223	Circle-Clip #20	1
1-8	800470	800.470	O-Ring (9x24)	1
1-9	800106	800.106	Radial Ball Bearing (6200LLU)	1
1-10	800107	800.107	Engine Mount Bushing (Front & Rear)	4
1-11	800108	800.108	Engine Mount Spacer (Front)	1
1-12	800109	800.109	Dowel Pin (8x14)	2
1-13	800110	800.110	Stud Bolt (8x187.5)	2
1-14	800111	800.111	Stub Bolt (8x195.5)	2
1-15	800112	800.112	Crankcase (RH)	1
1-16	800113	800.113	Bolt (M6x50)	2
1-17	800114	800.114	Oil Seal, (19.8x30.5)	1
1-18	800116	800.116	O-Ring, (107x2)	1
1-19	800117	800.117	O-Ring, (6x1.7)	2
1-20	800118	800.118	Crankcase Plate, (LH)	1
1-21	650143	650.143	Flange Bolt (M6x20)	2
1-22	800121	800.121	Washer	2
1-23	800491	800.491	Flange Bolt (12mm)	2
1-24	800123	800.123	Fixed Catch Bolt	1
1-25	800124	800.124	Plain Washer, (14mm)	1
1-26	800125	800.125	Fixed Catch Spring	1

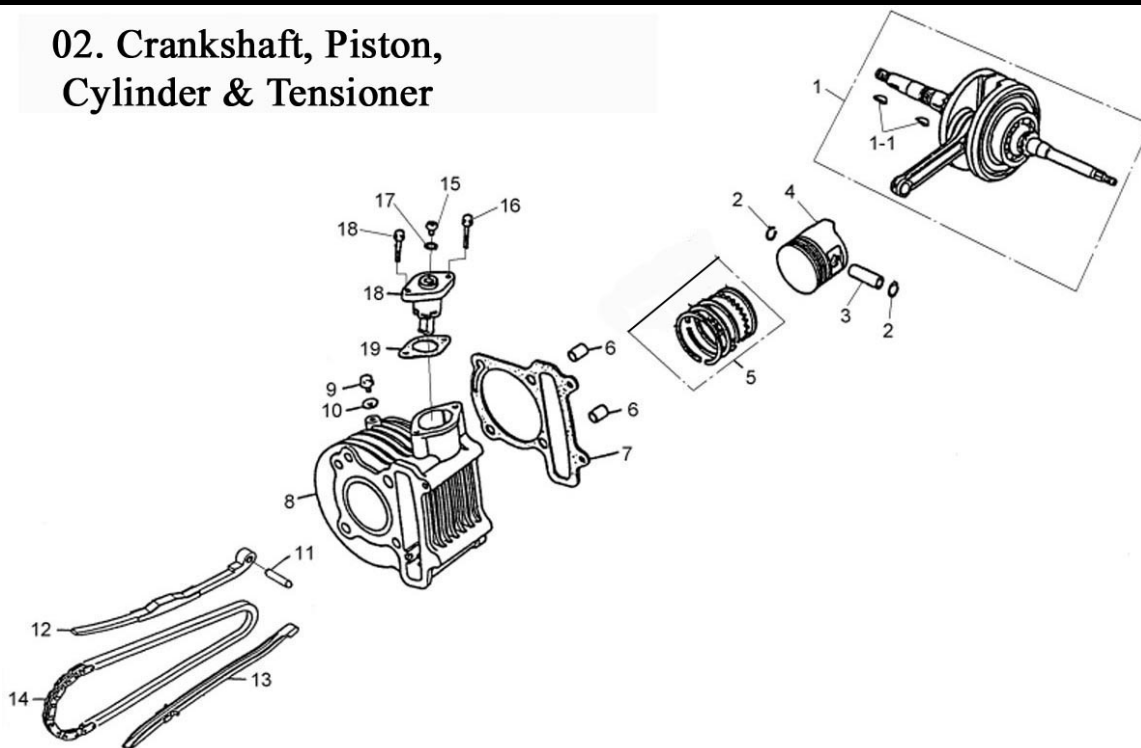
01. Crankcase & Starter Spindle



Crankcase and Starter Spindle

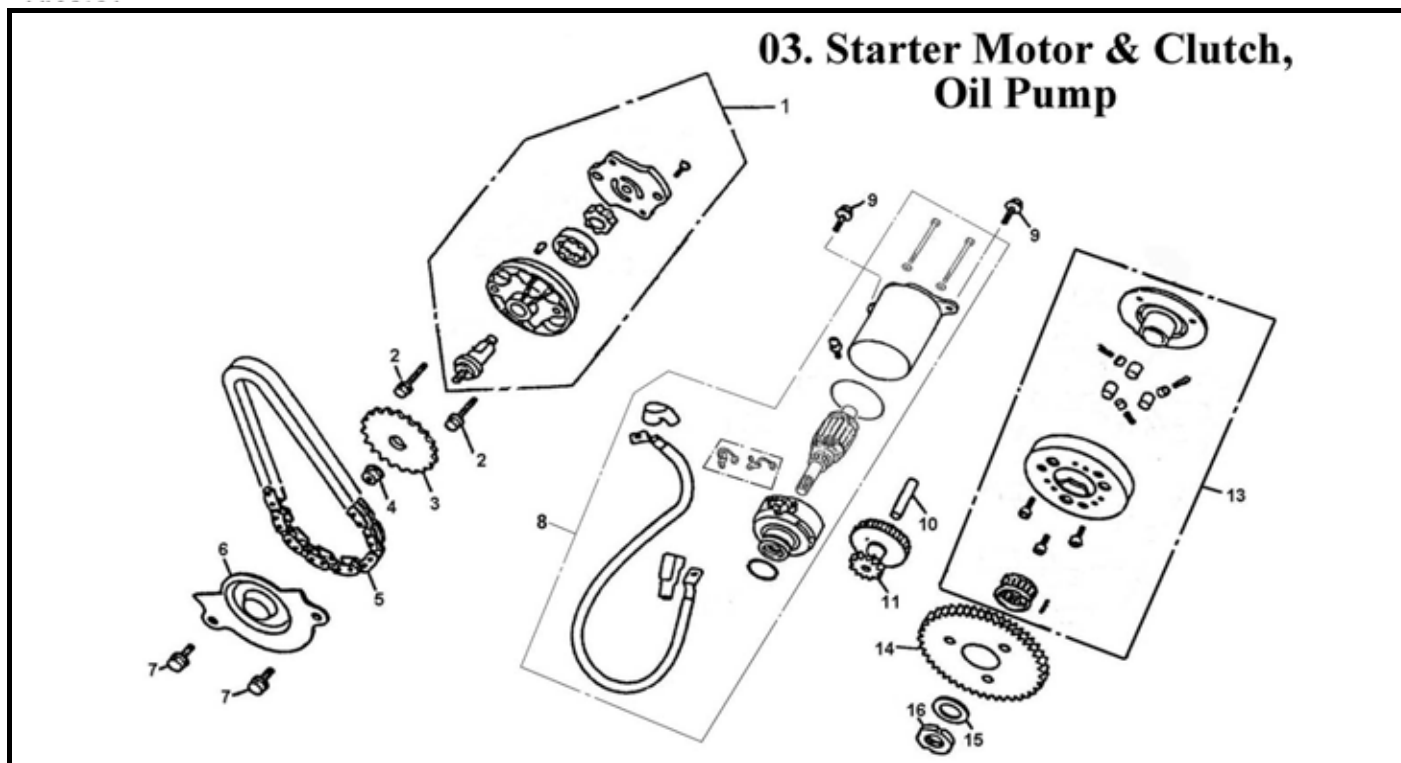
Fig Ref	New Item No.	Old Item No.	Description	Qty Req
1-27	800126	800.126	Ball Bearing	1
1-28	800127	800.127	Breather Tube Connector	1
1-29	800128	800.128	Drain Tube Assembly	1
1-30	800129	800.129	Crankcase Gasket	1
1-31	800216	800.216	Washer, (10mm)	1
1-32	800130	800.130	Neutral Switch Assembly	1
1-33	650158	650.158	Dowel Pin (M10x14)	2
1-34	800135	800.135	Crankcase Cover, (LH)	1
1-35	800136	800.136	Crankcase Cover Gasket	1
1-36	800477	800.477	Bolt, (M6x40)	7
1-37	810239	810.239	Hex bolt No:004	1
1-38-1	800535	800.535	Kick Starter Spindle	1
1-38-2	800536	800.536	Kick Starter Spindle Return Spring	1
1-38-3	800537	800.537	Kick Starter Spindle Bushing	1
1-38-4	810003	810.003	O-Ring (13.8 x 2.4)	1
1-39	800143	800.143	Washer	1
1-40	800144	800.144	Circle-Clip, (14mm)	1
1-41	800145	800.145	Starter Idler Gear Assembly	1
1-42	810240	810.240	Washer No:052	1
1-43	800133	800.133	Kick Starter Arm Assembly	1
1-44	800474	800.474	Bolt, (M6x35)	1
1-45	800140	800.140	Washer	1
1-46	800141	800.141	Flange Bolt, (M6x12)	1
1-47	800142	800.142	Breather Tube Connector	1
1-48	800146	800.146	Breather Tube	1
1-49	800522	800.522	Dust Guard Cover	2

02. Crankshaft, Piston, Cylinder & Tensioner



Crankshaft, Cylinder, Piston and Tensioner

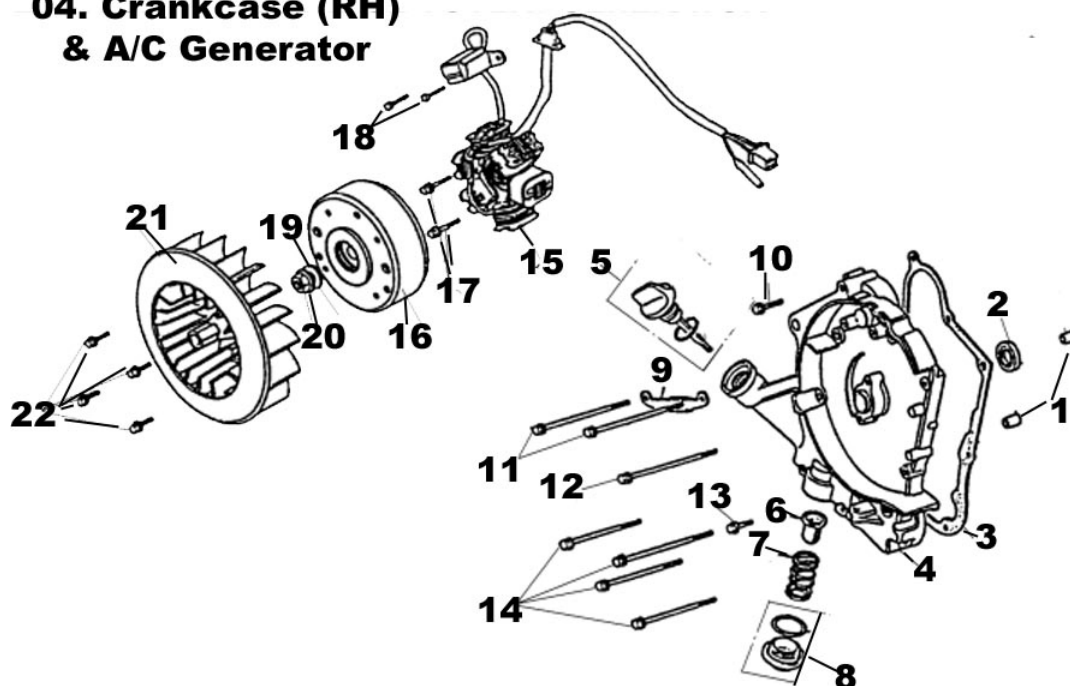
Fig Ref	New Item No.	Old Item No.	Description	Qty Req
2-1	800147	800.147	Crankshaft Assembly 150cc	1
2-1-1	800148	800.148	Wood-Ruff Key, (M25x14x4)	1
2-2	800149	800.149	Piston Pin Circle-Clip	2
2-3	800150	800.150	Piston Wrist Pin 150cc	1
2-4	810422	800.151A	Piston Set (YXL150)	1
2-5	800152	800.152	Piston Ring (Set of 5) 150cc	1
2-6	650158	650.158	Dowel Pin (M10x14)	2
2-7	800156	800.156	Cylinder Base Gasket	1
2-8	800157	800.157	Cylinder 150cc	1
2-9	800490	800.490	Flange Bolt, (M6x12)	1
2-10	800159	800.159	Sealing Washer, (6.5mm)	1
2-11	800160	800.160	Cam Chain Guide Pin	1
2-12	800162	800.162	Cam Chain Tentioner Guide	1
2-13	800163	800.163	Cam Chain Guide	1
2-14	800164	800.164	Cam Chain	1
2-15	800161	800.161	Button Head Screw, (M6x5.5)	1
2-16	650143	650.143	Flange Bolt (M6x20)	2
2-17	800153	800.153	O-Ring, (M1.5x9.5)	1
2-18	800154	800.154	Cam Chain Tentioner	1
2-19	800155	800.155	Cam ChainTentioner Gasket	1



Starter Motor, Starter Clutch and Oip Pump

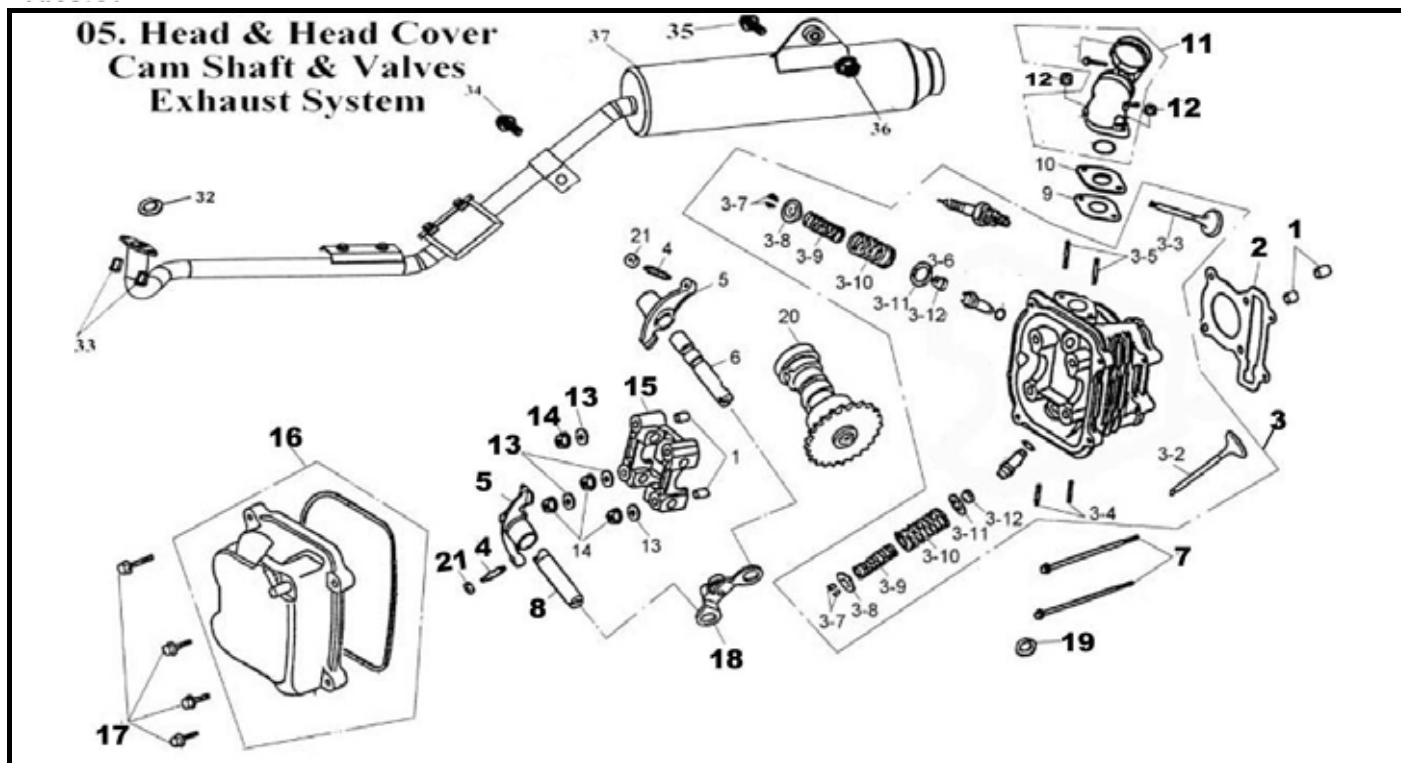
Fig Ref	New Item No.	Old Item No.	Description	Qty Req
3-1	800165	800.165	Oil Pump Assembly 150cc	1
3-2	800172	800.172	Flange Bolt, (M6x30)	2
3-3	800173	800.173	Oil Pump Drive Sprocket	1
3-4	800480	800.480	Flange Nut (6mm)	1
3-5	800174	800.174	Oil Pump Chain	1
3-6	800175	800.175	Oil Separator	1
3-7	800141	800.141	Flange Bolt, (M6x12)	2
3-8	800176	800.176	Starter Motor	1
3-9	800475	800.475	Flange Bolt, (M6x16)	2
3-10	800171	800.171	Starter Reduction Gear Shaft	1
3-11	800170	800.170	Starter Reduction Gear	1
3-13	800169	800.169	Starting Clutch Outer Assembly	1
3-14	800168	800.168	Starting Clutch Gear	1
3-15	800167	800.167	Thrust Washer, (M22.2x31x2)	1
3-16	800166	800.166	Locking Nut, (22mm)	1

04. Crankcase (RH) & A/C Generator



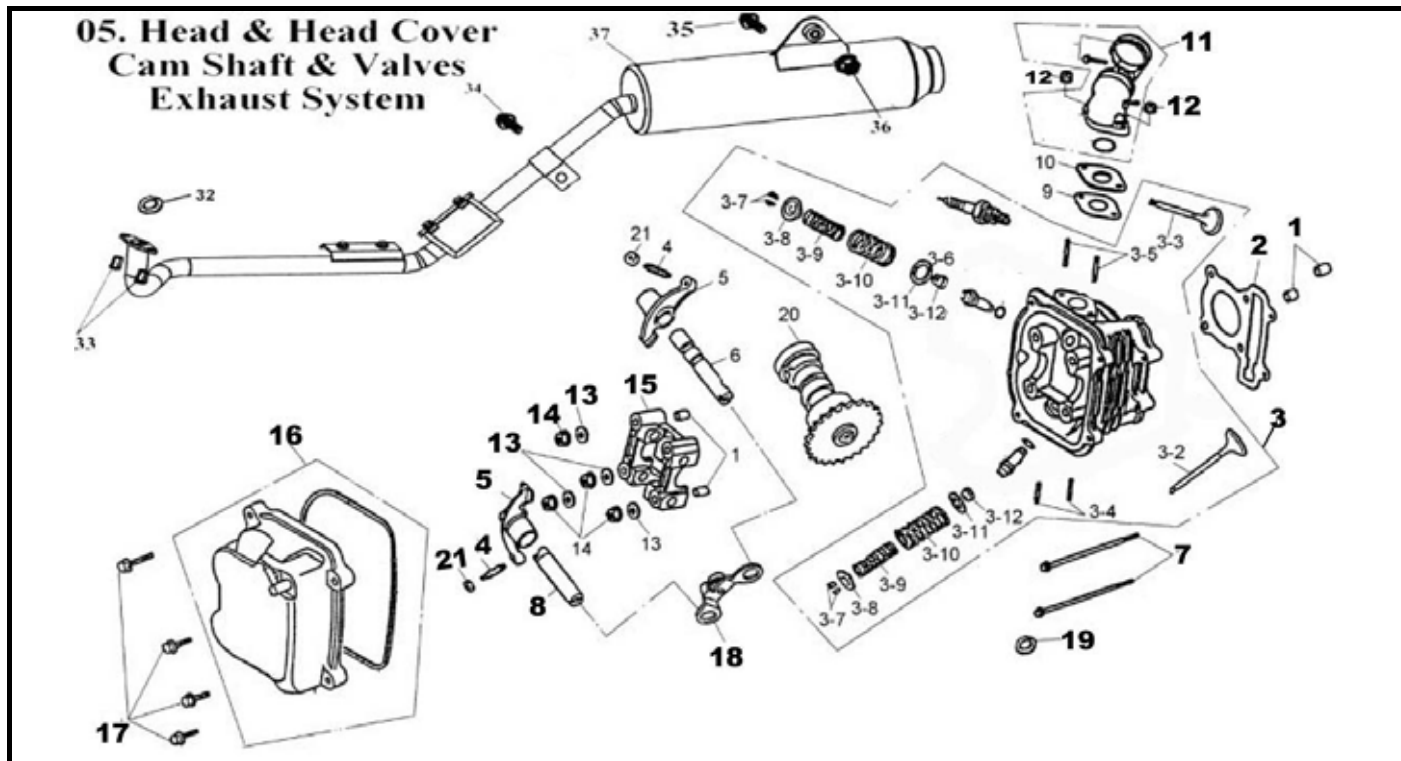
Crankcase (RH) and A/C Generator

Fig Ref	New Item No.	Old Item No.	Description	Qty Req
4-1	800109	800.109	Dowel Pin (8x14)	2
4-2	800114	800.114	Oil Seal, (19.8x30.5)	1
4-3	800178	800.178	Crankcase Cover Gasket	1
4-4	800476	800.476	Crankcase Cover, (RH)	1
4-5	800180	800.180	Oil Level Gauge Assembly	1
4-6	800182	800.182	Oil Filter Screen	1
4-7	800183	800.183	Oil Filter Screen Spring	1
4-8	800184	800.184	Crankcase Drain Plug & Gasket	1
4-9	800186	800.186	A/C Generator Clamp	1
4-10	800477	800.477	Bolt, (M6x40)	1
4-11	800478	800.478	Flange Bolt, (M6x110)	2
4-12	700326	700.326	Bolt (M6x100)	1
4-13	700325	700.325	Bolt (M6x32)	1
4-14	800479	800.479	Flange Bolt, (M6x95)	4
4-15	800192	800.192	AC Generator Coil	1
4-16	800193	800.193	Flywheel	1
4-17	800194	800.194	Hex Bolt w/ Washer (M5x14)	2
4-18	650143	650.143	Flange Bolt (M6x20)	2
4-19	650509	650.509	Plate Washer (12.5x24.7x2.2)	1
4-20	650510	650.510	Flange Nut	1
4-21	800181	800.181	Cooling Fan	1
4-22	800119	800.119	Bolt, (M6x18)	4



Head, Head Cover, Camshaft, Valves and Exhaust

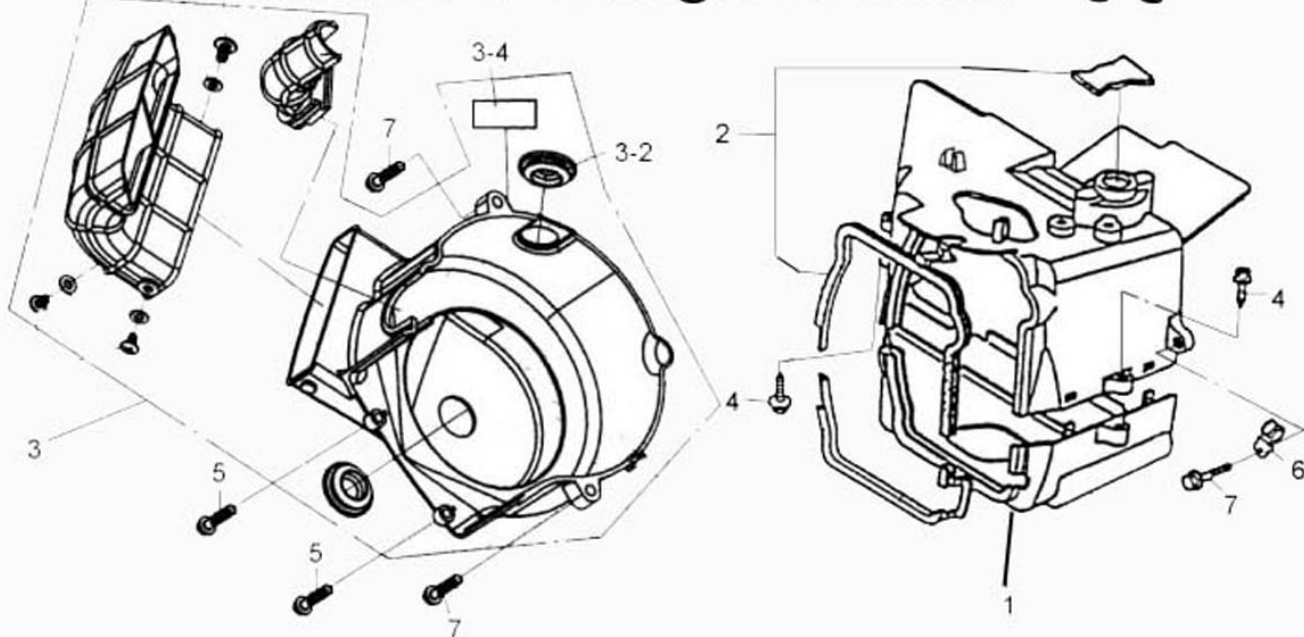
Fig Ref	New Item No.	Old Item No.	Description	Qty Req
5-1	650158	650.158	Dowel Pin (M10x14)	4
5-2	800195	800.195	Cylinder Head Gasket 150cc	1
5-3	800198	800.198	Cylinder Head 150cc	1
5-3-2	800196	800.196	Exhaust Valve	1
5-3-3	800197	800.197	Intake Valve	1
5-3-4	800201	800.201	Stud Bolt, (M6x32)	2
5-3-5	800202	800.202	Stud Bolt, (M6x50)	2
5-3-6	800199	800.199	Spark Plug (C7HSA)	2
5-3-7	800205	800.205	Valve Spring Retainer	1
5-3-8	800206	800.206	Valve Spring Retainer Washer	1
5-3-9	800207	800.207	Inner-Valve Spring	1
5-3-10	800208	800.208	Outer-Valve Spring	2
5-3-11	800209	800.209	Outer-Valve Spring Seat	1
5-3-12	800210	800.210	Valve Stem Seal	4
5-4	800481	800.481	Tappet Adjusting Screw	2
5-5	800214	800.214	Valve Rocker Arm	2
5-6	800215	800.215	Intake-Rocker Arm Shaft	2
5-7	700326	700.326	Bolt (M6x100)	2
5-8	800482	800.482	Exhaust Rocker Arm Shaft	2
5-9	800203	800.203	Carburetor Insulator Gasket	1
5-10	800204	800.204	Carburetor Insulator	2
5-11	800223	800.223	Inlet Pipe Assembly	2
5-12	800480	800.480	Flange Nut (6mm)	2
5-13	800217	800.217	Washer, (8mm)	1
5-14	700305	700.305	Flange Nut (M8)	1
5-15	800219	800.219	Shaft Holder	4



Head, Head Cover, Camshaft, Valves and Exhaust

Fig Ref	New Item No.	Old Item No.	Description	Qty Req
5-16	800220	800.220	Head Cover Assembly	4
5-17	800488	800.488	Flange Bolt, (M6x25)	1
5-18	800222	800.222	Limiter Plate	1
5-19	800200	800.200	Exhaust Pipe Gasket	4
5-20	800211	800.211	Cam Shaft, (Complete)	1
5-21	800212	800.212	Tappet Adjusting Nut	1
5-32	800200	800.200	Exhaust Pipe Gasket	1
5-33	650256	650.256	Flange Bolt (M8 X 36)	2
5-34	800352	800.352	Hex Bolt w/ Washer	1
5-35	650256	650.256	Flange Bolt (M8 X 36)	1
5-36	650279	650.279	Locking Flange Nut (M8)	1
5-37	800358	800.358	Exhaust Muffler Assembly (YXL-150) - New	1

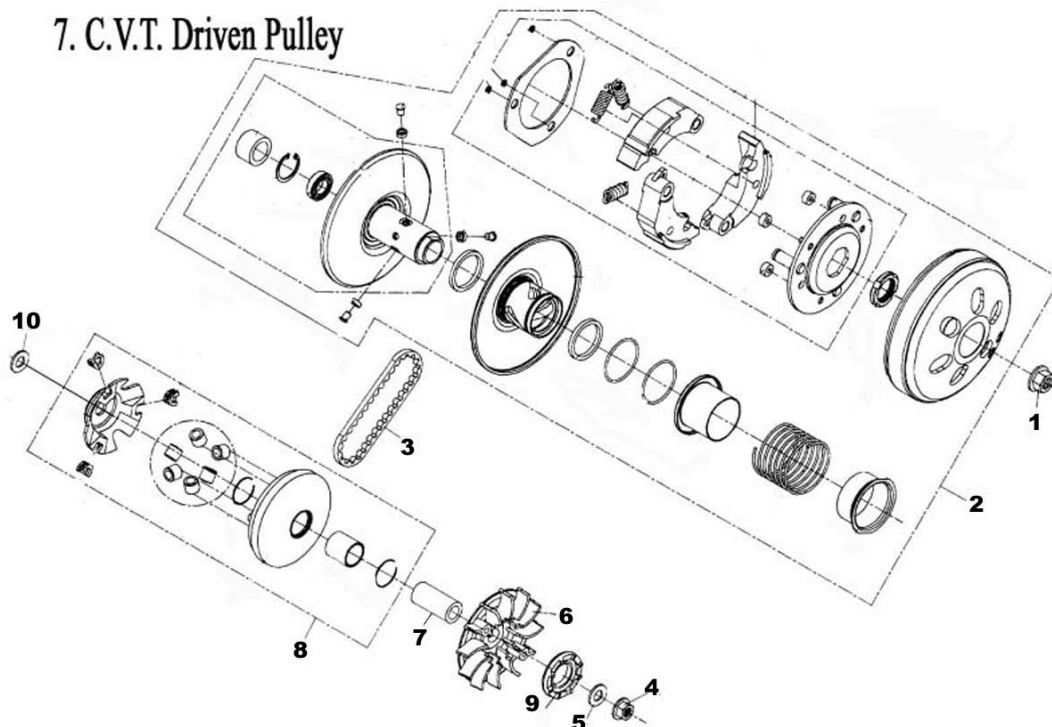
6. Fan Cover & Engine Shroud



Fan Cover and Engine Shroud

Fig Ref	New Item No.	Old Item No.	Description	Qty Req
6-1	800224	800.224	Shroud-(Lower)	1
6-2	800484	800.484	Shroud-(Upper)	1
6-3	810004	810.004	Fan Cover Assembly	3
6-3-2	810005	810.005	Side Panel Grommet (B)	1
6-3-4	800486	800.486	Oil Cap Label	1
6-4	800487	800.487	Screw	2
6-5	800221	800.221	Button Head Screw	2
6-6	800241	800.241	Carburetor Drain Tube Clamp	1
6-7	800488	800.488	Flange Bolt, (M6x25)	3

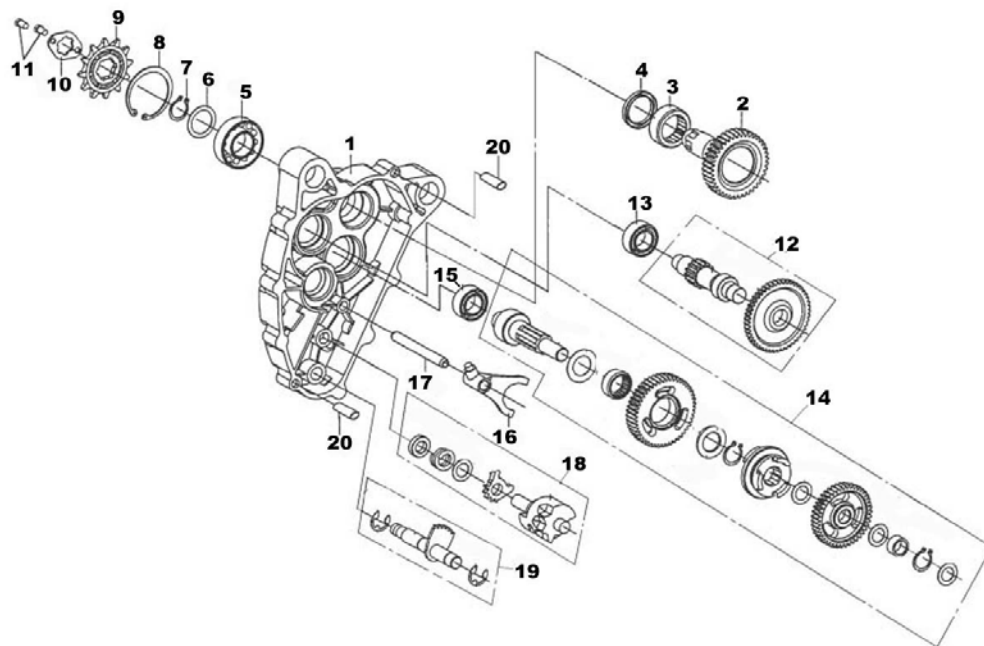
7. C.V.T. Driven Pulley



C.V.T. Driven Pulley

Fig Ref	New Item No.	Old Item No.	Description	Qty Req
7-1	650510	650.510	Flange Nut	1
7-2	800243	800.243	Driven Pulley Assembly	1
7-3	800266	800.266	Drive Belt	1
7-4	800600	800.600	Locking Hex Nut	1
7-5	700362	700.362	Wave Washer	1
7-6	800267	800.267	Drive Face	1
7-7	800268	800.268	Drive Face Boss	1
7-8	800269	800.269	Movable Drive Face Assembly	1
7-9	800242	800.242	Kick Starter Ratchet	1
7-10	810242	810.242	Washer No:083	1

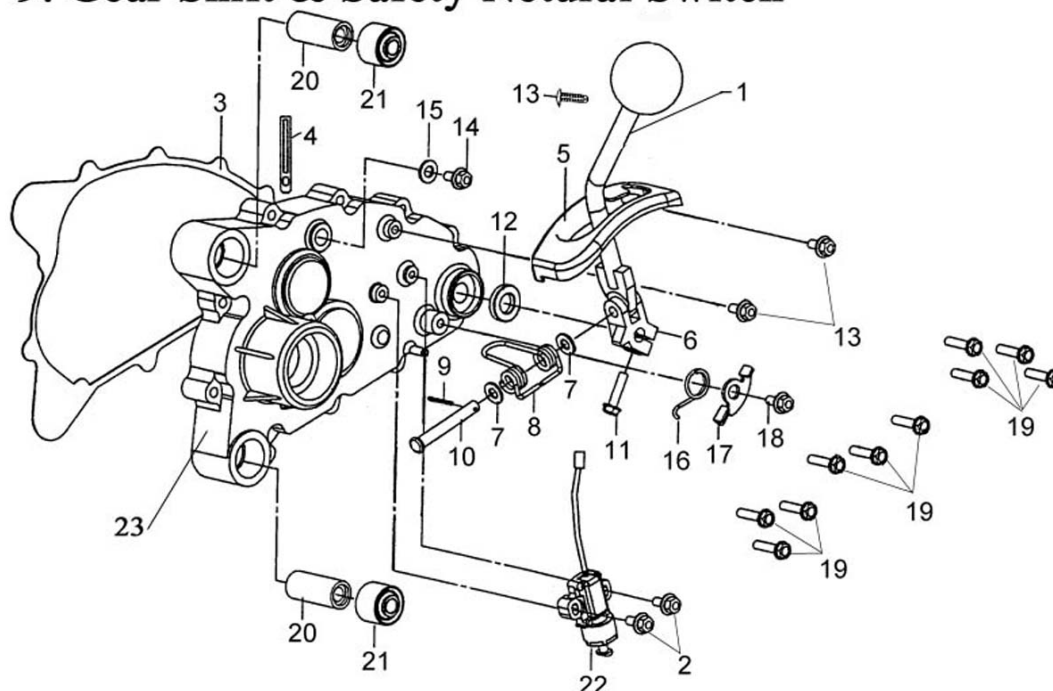
8. Transmission



Transmission

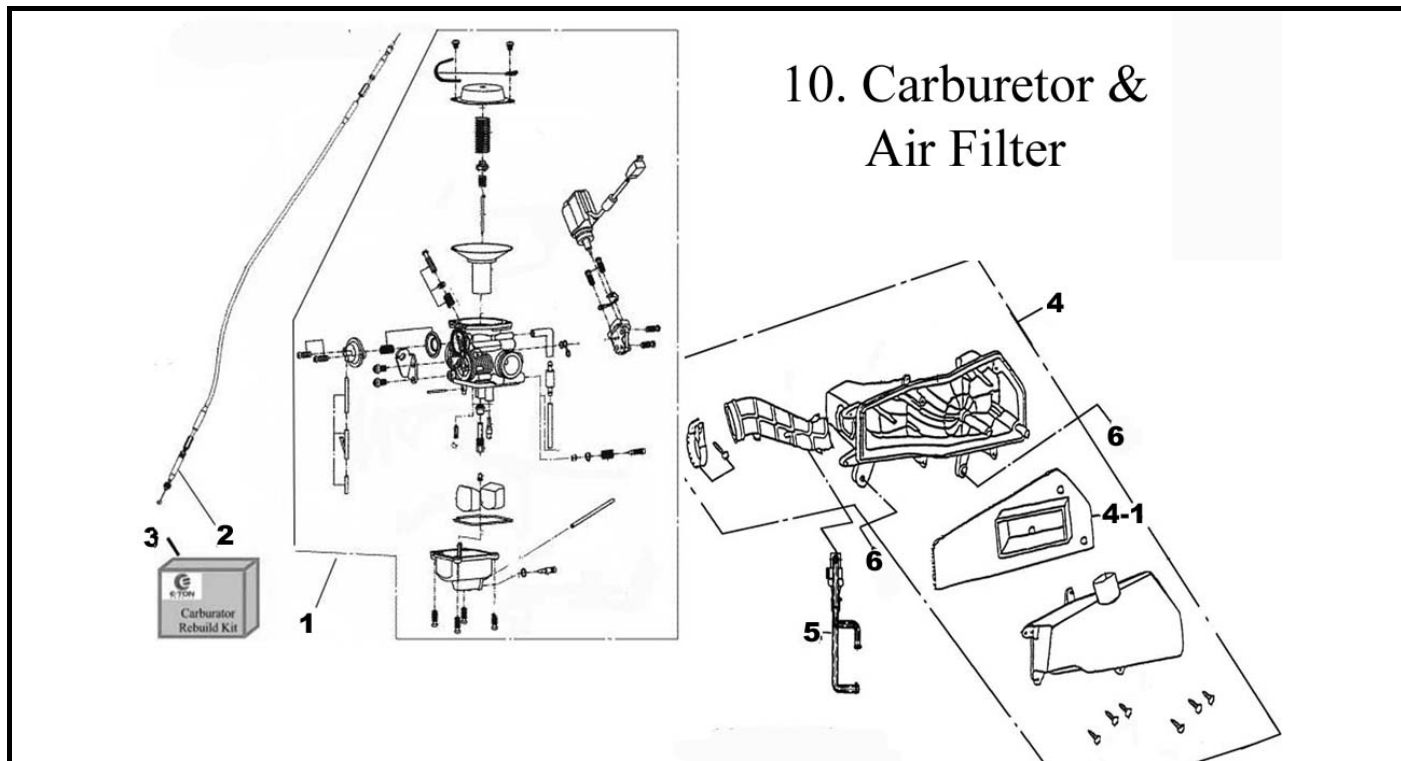
Fig Ref	New Item No.	Old Item No.	Description	Qty Req
8-1	800489	800.489	Transmission Cover	1
8-2	800277	800.277	Final Shaft	1
8-3	800278	800.278	Needle Bearing, (M30x42x17)	1
8-4	800270	800.270	Oil Seal (30x40x5)	1
8-5	800280	800.280	Radial Ball Bearing (6205LLU)	1
8-6	800281	800.281	Plain Washer	1
8-7	800282	800.282	Circle-Clip (25mm)	1
8-8	800283	800.283	Circle-Clip (52mm)	1
8-9	800284	800.284	Drive Sprocket, (12T)	1
8-10	800285	800.285	Fixing Plate - A2	1
8-11	650226	650.226	Hex Bolt (M6x10)	2
8-12	800286	800.286	Counter Shaft	1
8-13	800289	800.289	Radial Ball Bearing (63020)	1
8-14	800290	800.290	Gear Shift Shaft	1
8-15	800102	800.102	Radial Ball Baring (6204C3)	1
8-16	800302	800.302	Shift Fork	1
8-17	800303	800.303	Shift Fork Guide Shaft	1
8-18	800304	800.304	Gear Shift Drum	1
8-19	800309	800.309	Gear Shift Spindle	1
8-20	650158	650.158	Dowel Pin (M10x14)	2

9. Gear Shift & Safety Netural Switch



Gear Shift and Safety Netrul Switch

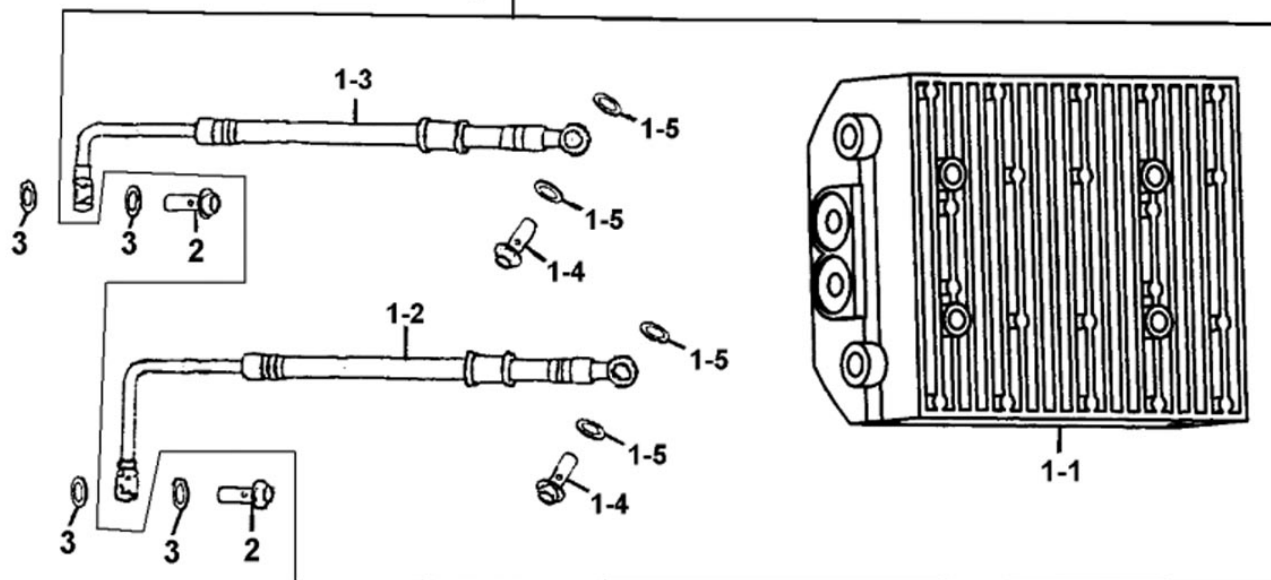
Fig Ref	New Item No.	Old Item No.	Description	Qty Req
9-1	800313	800.313	Shifting Lever w/ Handle	1
9-2	800493	800.493	Bolt w/ Wave Washer (M5x16)	2
9-3	800312	800.312	Transmission Cover Gasket	1
9-4	800494	800.494	Pulser Cord Clamp	1
9-5	800314	800.314	Fixed Catch Support	1
9-6	800315	800.315	Fixed Shift Rod Support	1
9-7	800316	800.316	Plate Washer	2
9-8	800317	800.317	Shift Rod Spring	1
9-9	800318	800.318	Cotter Pin	1
9-10	800319	800.319	Shift Rod Spring Pin	1
9-11	800339	800.339	Flange Bolt (M6x25)	1
9-12	800320	800.320	Oil Seal, (M14x28x7)	1
9-13	800490	800.490	Flange Bolt, (M6x12)	2
9-14	800491	800.491	Flange Bolt (12mm)	1
9-15	800121	800.121	Washer	1
9-16	800322	800.322	Transmission Plank Spring	1
9-17	800323	800.323	Transmission Plank	1
9-18	810243	810.243	Hex Bolt No:027	1
9-19	800492	800.492	Flange Bolt, (M6x40)	10
9-20	800324	800.324	Case Bushing, (40mm)	2
9-21	800107	800.107	Engine Mount Bushing (Front & Rear)	2
9-22	800326	800.326	Safety Switch Assembly	1
9-23	800489	800.489	Transmission Cover	1



Carburetor, Throttle Cable and Air Filter

Fig Ref	New Item No.	Old Item No.	Description	Qty Req
10-1	800340	800.340	Carburetor (Electric Choke 150cc)	1
10-2	800550	800.550	Throttle Cable Assembly	1
10-3	810420	800.340A	Carburetor Kit (150cc)	1
10-4	800328	800.328	Air Cleaner Assembly	1
10-4-1	800333	800.333	Paper Air Filter Assembly	1
10-5	810421	800.337A	Gas Waste Recovery Linkage (New Model)	1
10-6	800339	800.339	Flange Bolt (M6x25)	2

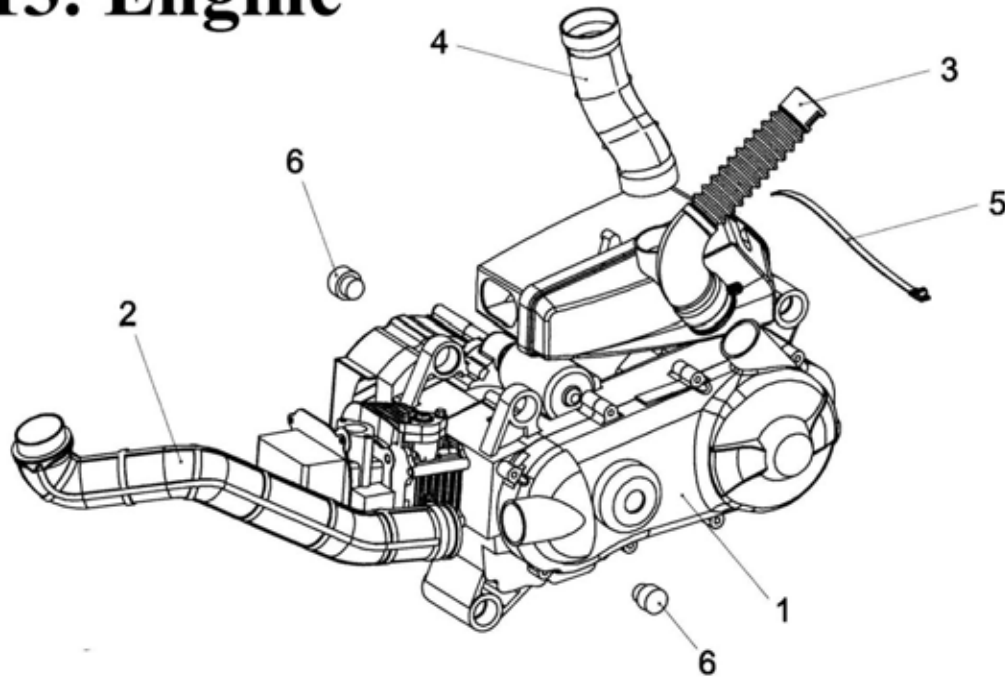
12. Oil Cooler Assembly



Engine Oil Cooler

Fig Ref	New Item No.	Old Item No.	Description	Qty Req
12-1	800346	800.346	Oil Cooler	1
12-1-1	800345	800.345	Oil Cooler Unit	1
12-1-2	800347	800.347	Oil Inlet Hose	1
12-1-3	800348	800.348	Oil Outlet Hose	1
12-1-4	800349	800.349	Oil Bypass Bolt	2
12-1-5	800350	800.350	Oil Bypass Joint Sealing Washer	4
12-2	800349	800.349	Oil Bypass Bolt	2
12-3	800350	800.350	Oil Bypass Joint Sealing Washer	4

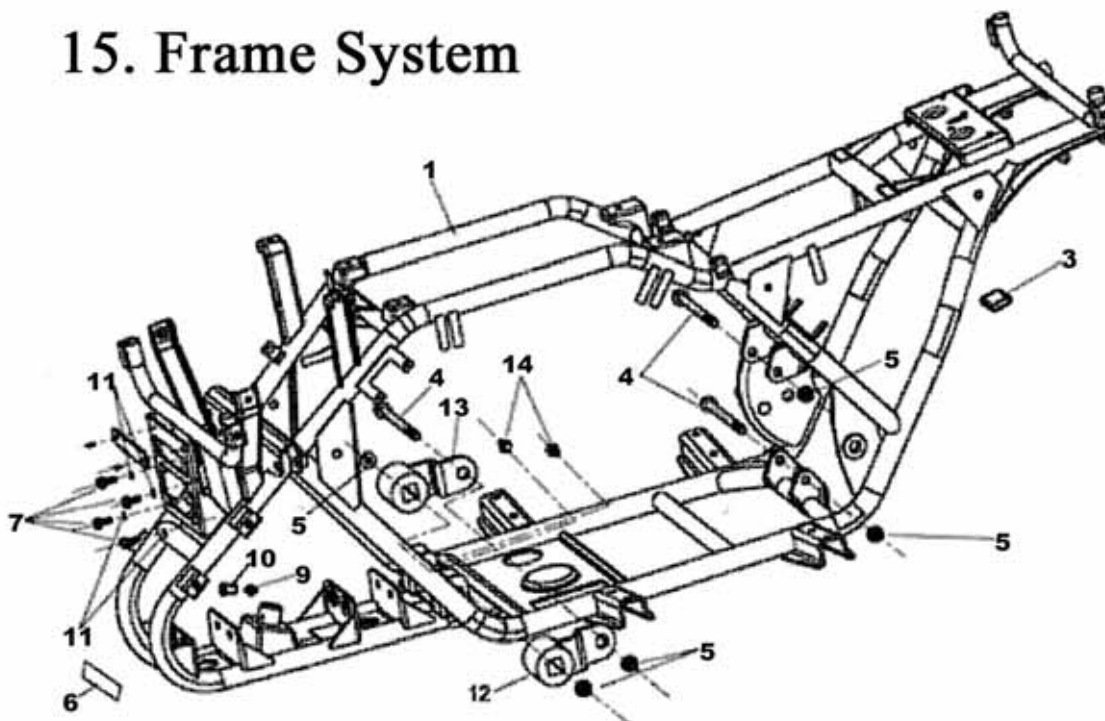
13. Engine



Engine

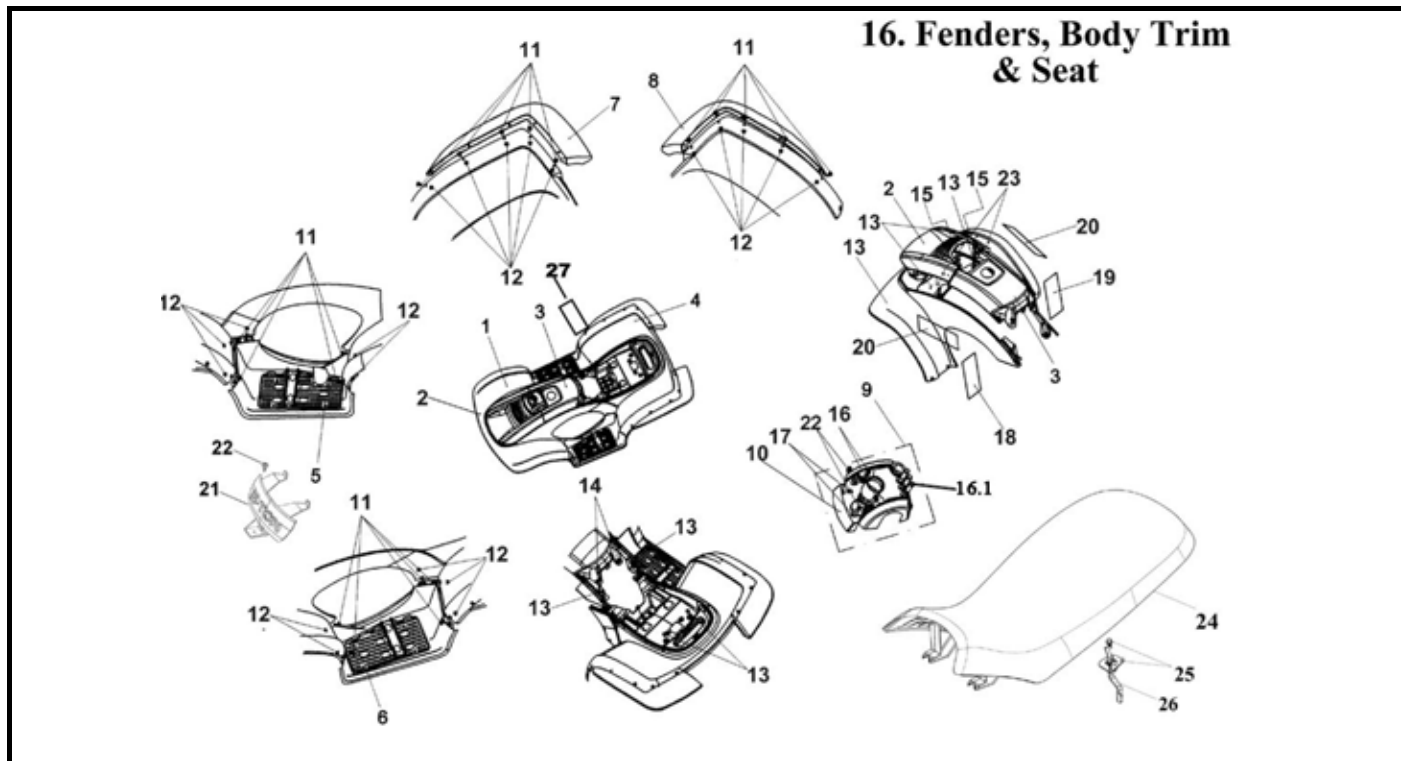
Fig Ref	New Item No.	Old Item No.	Description	Qty Req
13-1	810010	810.010	Yukon II Engine (Complete)	1
13-2	800353	800.353	Inlet Tube, CVT	1
13-3	800354	800.354	Exhaust Tube, CVT	1
13-4	800355	800.355	Air Cleaner Case Duct	1
13-5	650451	650.451	Wire Clamp	1
13-6	800497	800.497	Engine Rubber Plug	2

15. Frame System



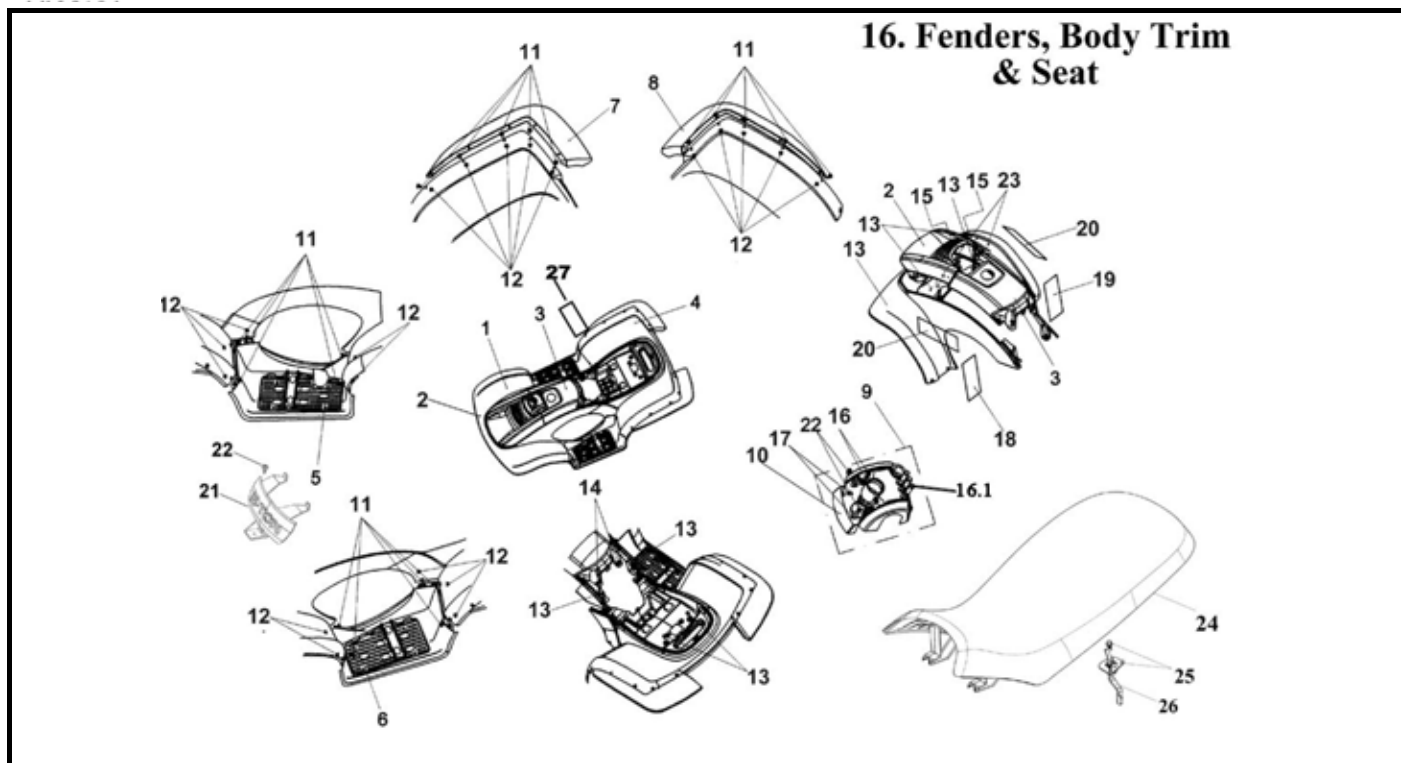
Fender, Body Trim and Seat

Fig Ref	New Item No.	Old Item No.	Description	Qty Req
15-1	800360	800.360	Yukon Frame	1
15-4	650254	650.254	Engine Set Bolt (M10 X 115)	3
15-5	650255	650.255	Locking Flange Nut (M10)	5
15-7	800501	800.501	Bolt (M6 X 55)	4
15-8	800502	800.502	Rubber Pad	1
15-9	650289	650.289	Grease Zerk	1
15-10	650290	650.290	Grease Zerk Cap	1
15-11	800532	800.532	Washer	4
15-12	800538	800.538	Engine Suspension (LH)	1
15-13	800539	800.539	Engine Suspension (RH)	1
15-14	800361	800.361	Button Cap Bolt	2



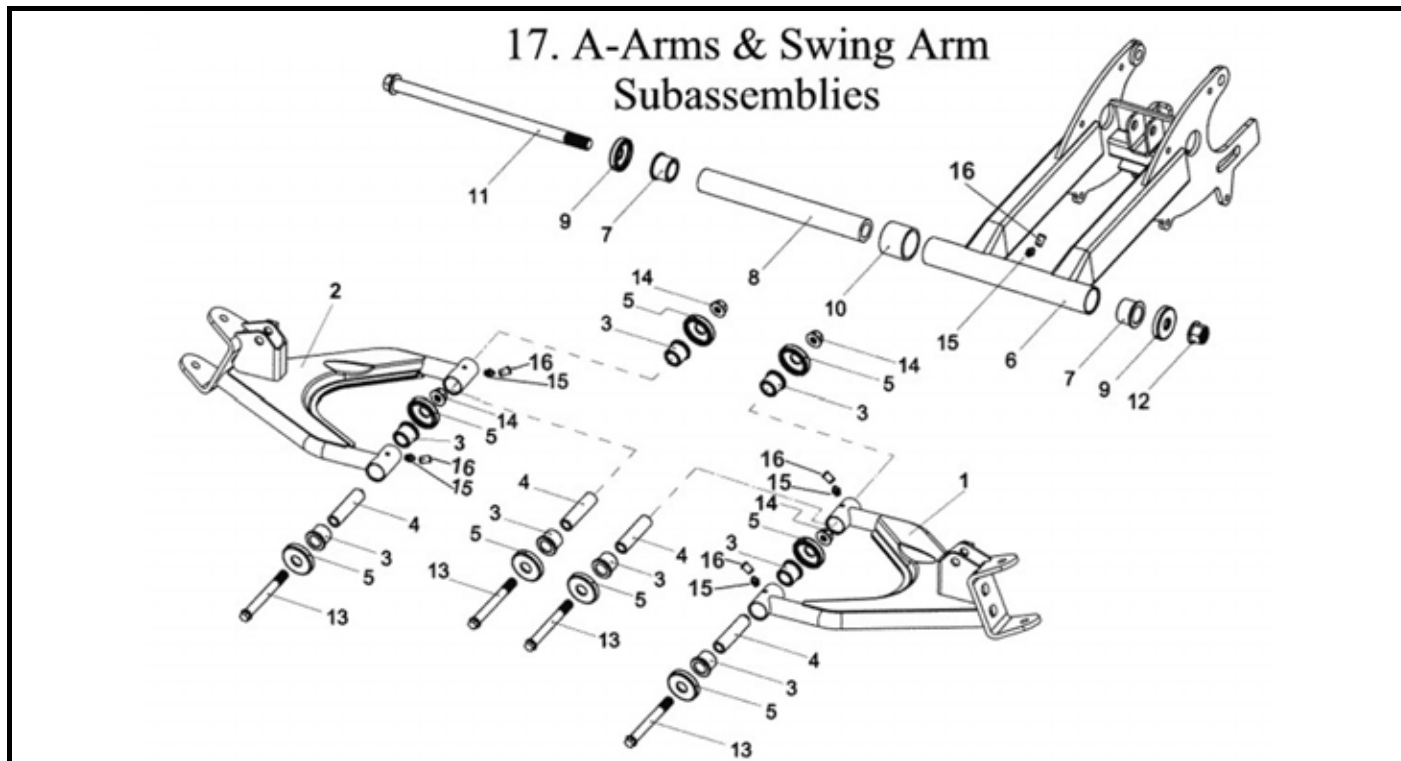
Fenders, Body Trim and Seat

Fig Ref	New Item No.	Old Item No.	Description	Qty Req
16-1	800362	800.362	Front Fender, (Silver)	1
16-1	800363	800.363	Front Fender, (Red)	1
16-2	800364	800.364	Center Trim Front (Black)	1
16-3	800365	800.365	Center Trim Back (Black)	1
16-4	800366	800.366	Rear Fender, (Silver)	1
16-4	800367	800.367	Rear Fender, (Red)	1
16-5	800368	800.368	Footrest (Plastic Cover - RH)	1
16-6	800369	800.369	Footrest (Plastic Cover - LH)	1
16-7	800370	800.370	Fender Flare (RH)	1
16-8	800371	800.371	Fender Flare (LH)	1
16-9	800372	800.372	Instrument Panel (Yukon)	1
16-10	800506	800.506	Front Panel Instrument Cluster	1
16-11	650943	650.943	Button Head Screw (M6x18)	20
16-12	800504	800.504	Flange Nut, (M6)	20
16-13	650901	650.901	Hex Bolt w/ Washer (M6x20)	8
16-14	800505	800.505	Flange Bolt	2
16-15	800374	800.374	Plastic Fastener	2
16-16	650454	650.454	Bolt w/ Washer (M6x20)	2
16-17	800507	800.507	Nut	2
16-18	800375	800.375	Warning Label (Passenger)	1
16-19	800376	800.376	Warning Label (Y-16)	1
16-20	800377	800.377	YXL Fender Graphic	2
16-21	750270	750.270	E-Ton Logo Emblem (Silver)	2
16-22	800433	800.433	Self-Threading Nut (M4x10)	1
16-23	650729	650.729	Self Tapping Screw, (M4x16)	3
16-24	800388	800.388	Seat Assembly	2



Fenders, Body Trim and Seat

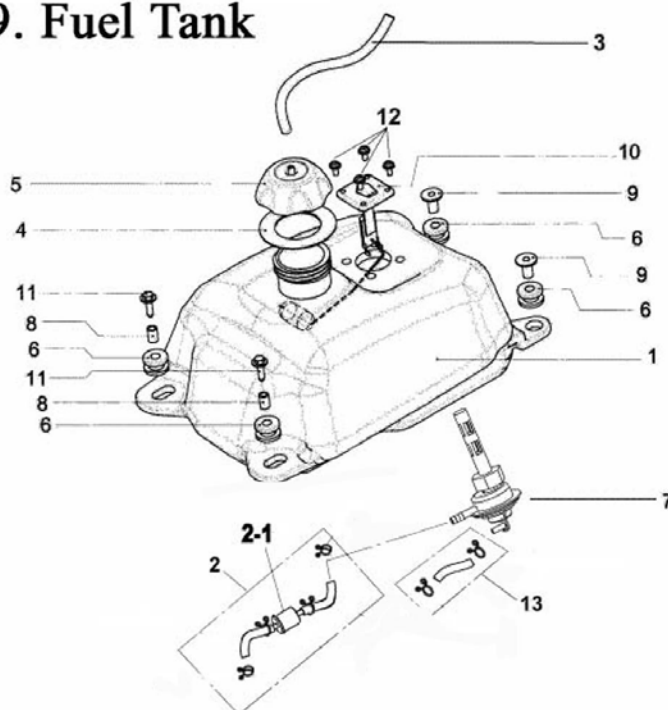
Fig Ref	New Item No.	Old Item No.	Description	Qty Req
16-25	800389	800.389	Seat Lock	1
16-26	650271	650.271	Flange Bolt (M6 X 12)	1



A-Arms and Swing Arm

Fig Ref	New Item No.	Old Item No.	Description	Qty Req
17-1	810232	810.232	CXL A-Arm, (LH)	1
17-2	810233	810.233	CXL A-Arm, (RH)	1
17-3	800382	800.382	Suspension Arm Bushing	8
17-4	800383	800.383	Spacer	4
17-5	700237	700.237	Swing Arm Seal Cover	8
17-6	810125	810.125	Yukon Swing Arm	1
17-7	650273	650.273	Oil Containing Bushing, (020)	2
17-8	800385	800.385	Spacer	1
17-9	650275	650.275	Swing Arm Seal Cover (30.8x35.5x7x14)	2
17-10	800386	800.386	Bushing	1
17-11	800387	800.387	Bolt, (M14X265)	1
17-12	650278	650.278	Locking Flange Nut (M14)	1
17-13	650905	650.905	Flange Bolt (M8 X 80)	4
17-14	650255	650.255	Locking Flange Nut (M10)	4
17-15	650289	650.289	Grease Zerk	5
17-16	650290	650.290	Grease Zerk Cap	5
**NOTE	999001	2A006347	** NOTE: For Units with VIN before 2A006347	0
17-1	800380	800.380	YXL A-Arm (LH)	1
17-2	800381	800.381	YXL A-Arm (RH)	1

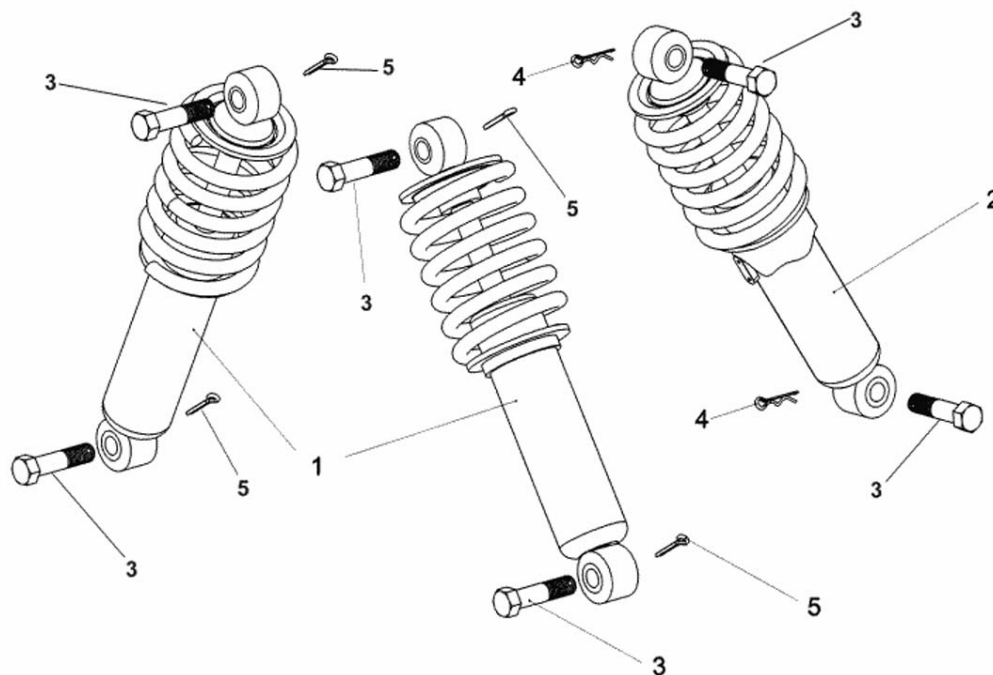
19. Fuel Tank



Fuel Tank

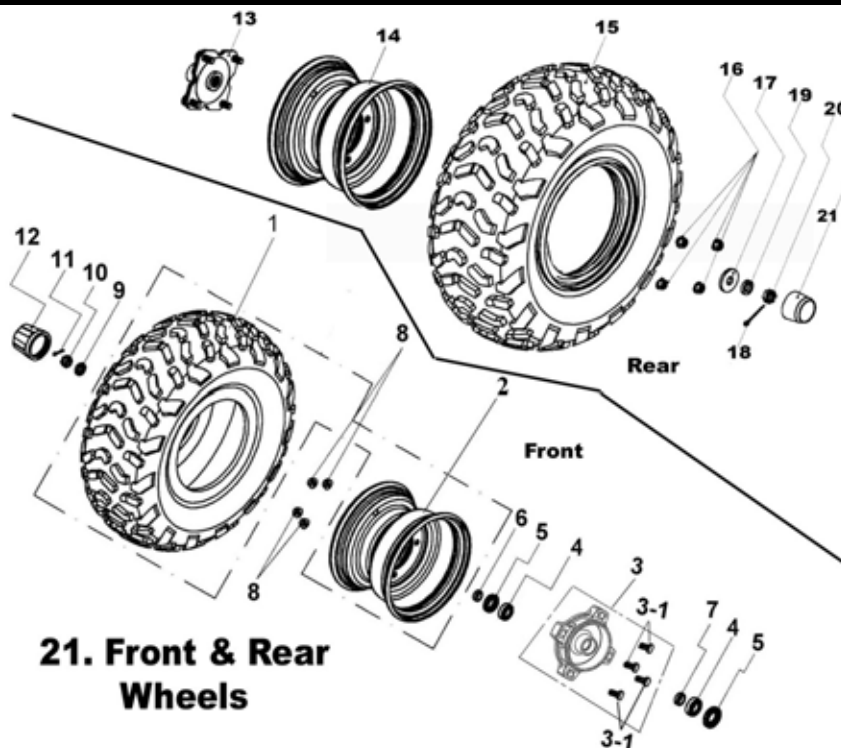
Fuel Tank				Qty
Fig Ref	New Item No.	Old Item No.	Description	Req
19-1	800390	800.390	Fuel Tank Assembly	1
19-2	800001	800.001	Fuel Filter Assembly	1
19-2-1	800002	800.002	Fuel Filter Element	1
19-3	800392	800.392	Breather Tube	1
19-4	650861	650.861	Fuel Tank Cap Seal	1
19-5	650860	650.860	Fuel Tank Cap	1
19-6	800393	800.393	Fuel Tank Mounting Pad	4
19-7	810419	800.394A	Fuel Petcock (Vacumn)	1
19-8	800395	800.395	Fuel Tank Mounting Guide	2
19-9	800396	800.396	Fuel Tank Gasket Spacer	2
19-10	800397	800.397	Fuel Level Sending Unit	1
19-11	650940	650.940	Bolt w/ Washer (M6x25)	2
19-12	750308	750.308	Bolt w/ Washer	4
19-13	800563	800.563	Fuel Petcock Vacuum Tube	1

20. SUSPENSION



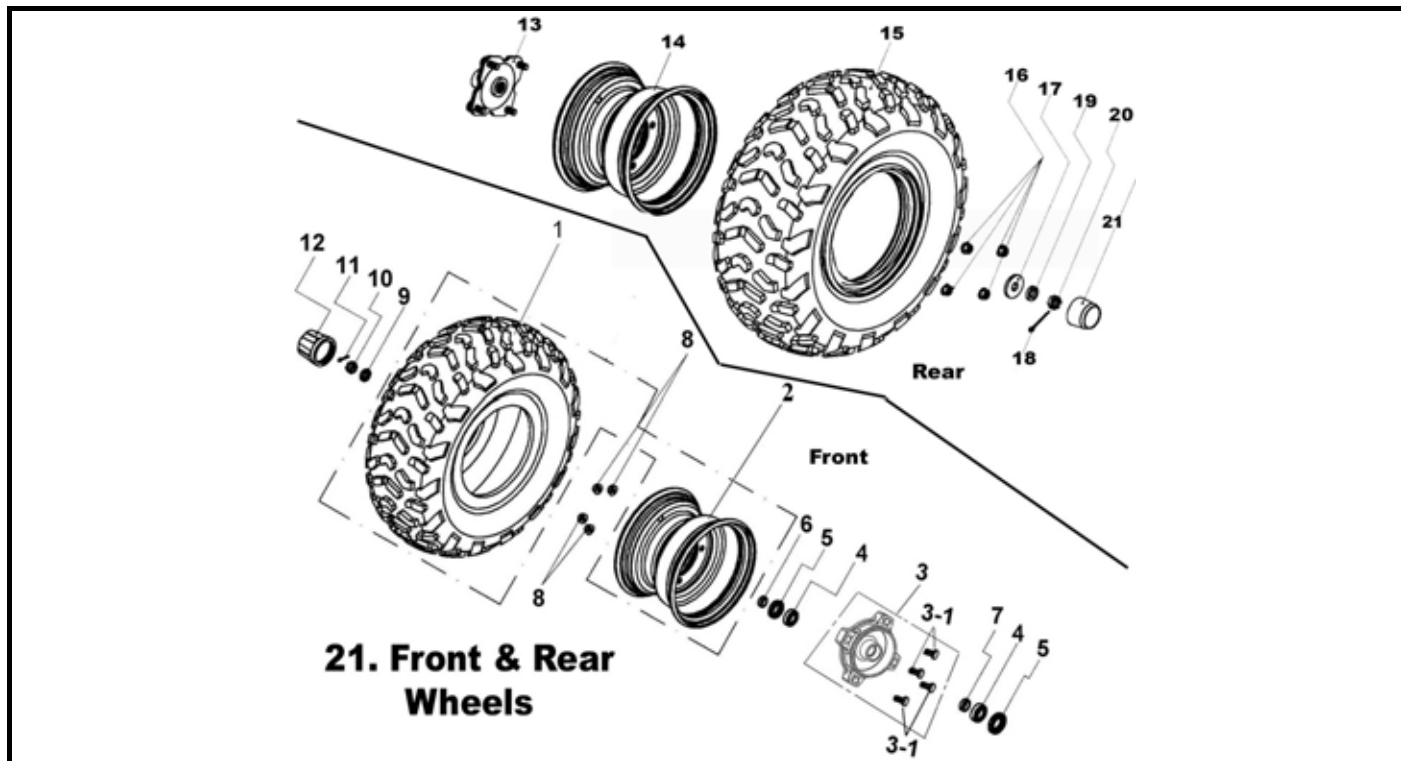
Suspension

Fig Ref	New Item No.	Old Item No.	Description	Qty Req
20-1	810236	810.236	Front Shock Absorber	2
20-2	810237	810.237	Rear Shock Absorber	1
20-3	650997	650.997	Pin Hole Bolt (10x40mm)	6
20-4	750319	750.319	Hair Pin Cotter	2
20-5	650339	650.339	Cotter Pin (1/8 x 1)	4
**NOTE	999001	2A006347	** NOTE: For Units with VIN before 2A006347	0
20-1	800399	800.399	Front Shock Absorber	2



Front and Rear Tires and Wheels

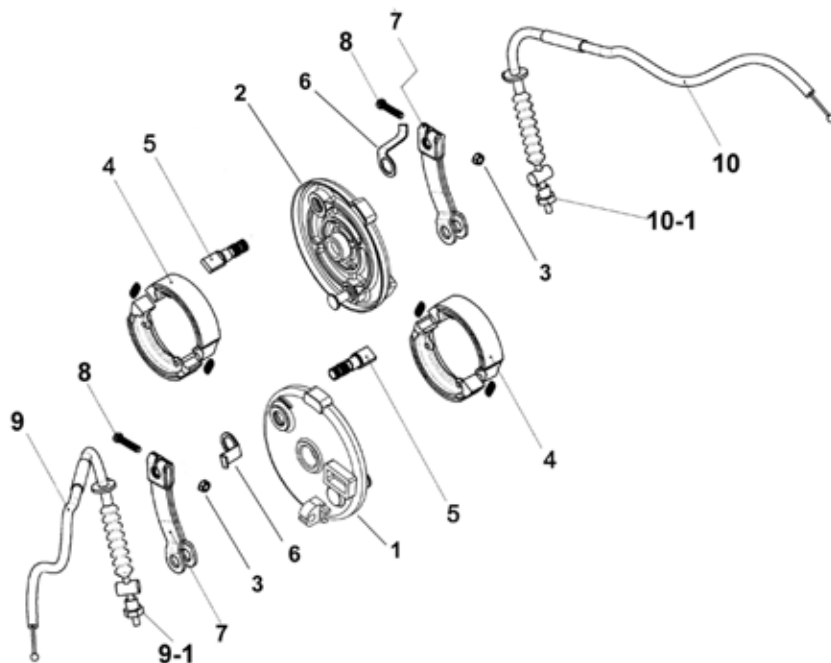
Fig Ref	New Item No.	Old Item No.	Description	Qty Req
21-1	810150	810.150	Front Tire (21 x 7-10)	2
21-2	810152	810.152	Front Wheel Rim (10x5.5 AT35)	2
21-3	810153	810.153	Front Brake Drum	2
21-3-1	650847	650.847	Stud (M10*38)	8
21-4	750385	750.385	Bearing (6003LLU)	2
21-5	810154	810.154	Outer Oil Seal (24x35x7)	4
21-6	810155	810.155	Outer Spacer	2
21-7	810156	810.156	Inner Spacer	2
21-8	650961	650.961	Self-Locking Flange Nut (M10)	8
21-9	800291	800.291	Washer (15x24x2.3)	2
21-10	800525	800.525	Castle Nut, (M14)	2
21-11	650352	650.352	Cotter Pin (1/8 x 1-1/2)	2
21-12	650843	650.843	Rubber Hub Cap	2
21-13	800406	800.406	Shaft Connector w/ Bolts	2
21-14	800510	800.510	Wheel Rim (8x8.0 AT35)	2
21-15	800509	800.509	Tire (22x10x8)	2
21-16	650961	650.961	Self-Locking Flange Nut (M10)	8
21-17	650368	650.368	Wheel Axle Washer, (Rear 40x14x4.5)	2
21-18	650352	650.352	Cotter Pin (1/8 x 1-1/2)	2
21-19	800291	800.291	Washer (15x24x2.3)	2
21-20	800525	800.525	Castle Nut, (M14)	2
21-21	650353	650.353	Rubber Hub Cap	2
**NOTE	999001	2A006347	** NOTE: For Units with VIN before 2A006347	0
21-1	800508	800.508	Tire (20x7x8)	2
21-2	650539	650.539	Wheel Rim	2
21-3	800403	800.403	Front Brake Drum	2



Front and Rear Tires and Wheels

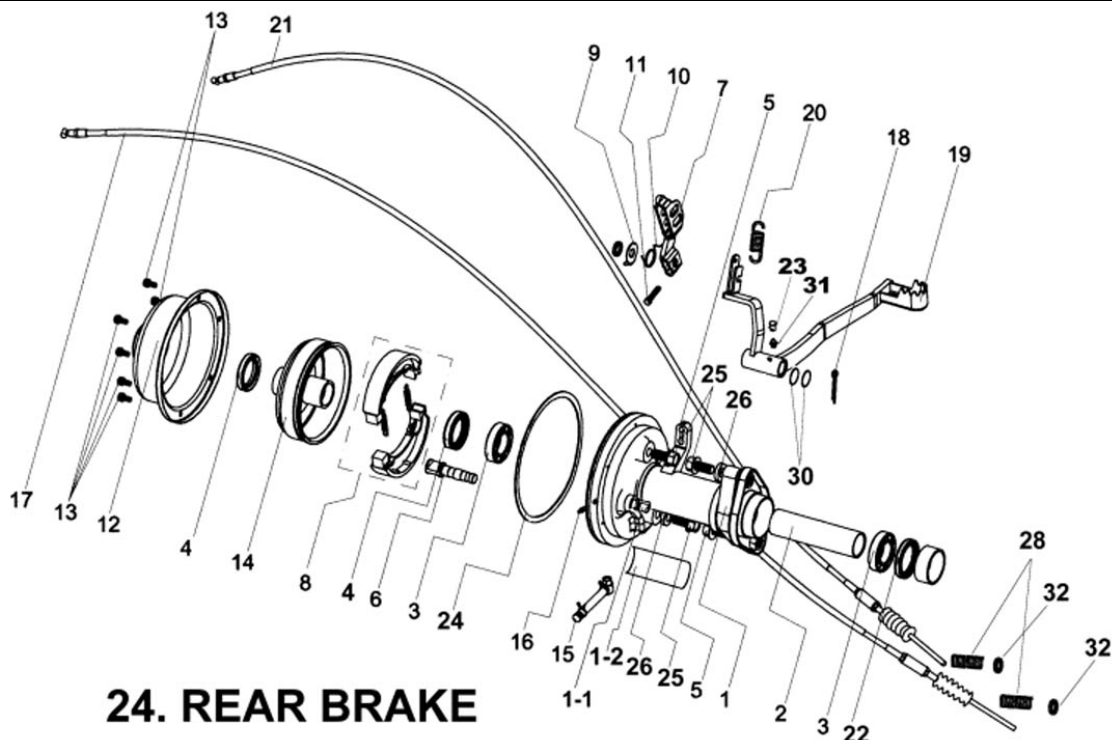
Fig Ref	New Item No.	Old Item No.	Description	Qty Req
21-5	650838	650.838	Outer Oil Seal (20 X 35 X 7)	2
21-6	650836	650.836	Outer Spacer	2
21-7	650835	650.835	Inner Spacer	2

23. FRONT BRAKE



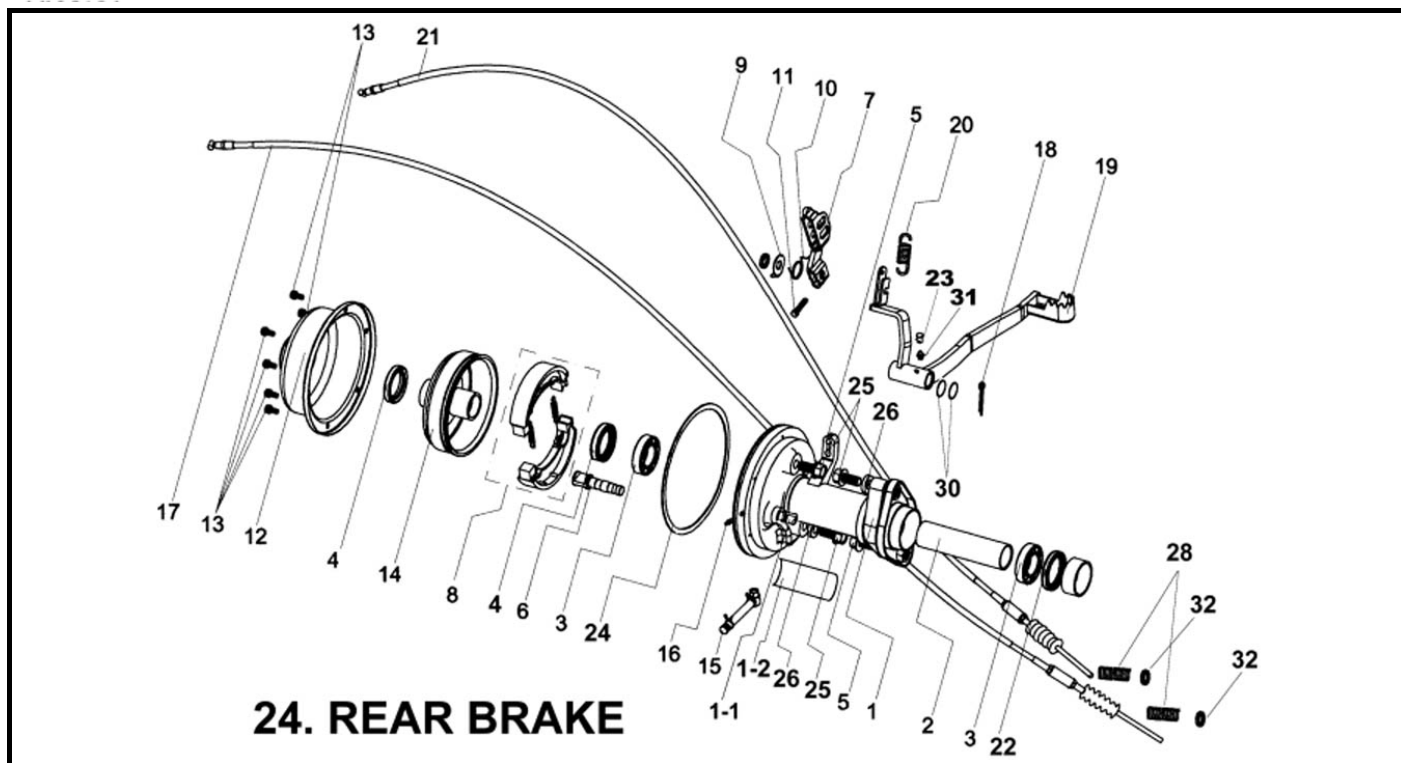
Front Brakes

Fig Ref	New Item No.	Old Item No.	Description	Qty Req
23-1	810166	810.166	Front Brake Panel (RH)	1
23-2	810167	810.167	Front Brake Panel (LH)	1
23-3	750376	750.376	Flange Nut	2
23-4	810160	810.160	Front Brake Shoe Set (2)	2
23-5	810161	810.161	Front Brake Arm Cam	2
23-6	810162	810.162	Front Brake Wear Indicator	2
23-7	810163	810.163	Front Brake Arm	2
23-8	650394	650.394	Bolt (M6 X 30)	2
23-9	810192	810.192	Front Brake Cable CXL-150	1
23-9-1	750006	750.006	Brake Cable Adj Nut & Cylinder	1
23-10	810192	810.192	Front Brake Cable CXL-150	1
23-10-1	750006	750.006	Brake Cable Adj Nut & Cylinder	1
**NOTE	999001	2A006347	** NOTE: For Units with VIN before 2A006347	0
23-1	650825	650.825	Front Brake Panel	1
23-2	650825	650.825	Front Brake Panel	1
23-np	650963	650.963	Bolt (M6x10)	6
23-4	650824	650.824	Front Brake Shoe Complete	2
23-5	800402	800.402	Front Brake Arm Cam	1
23-6	650380	650.380	Brake Panel Felt Seal	1
23-7	650827	650.827	Front Brake Arm	2
23-8	650382	650.382	Bolt (M5 X 24)	2
23-9	800511	800.511	Front Brake Cable (YXL-150)	1
23-9-1	650070	650.070	Brake Cable Adj Nut & Cylinder	1
23-10	800511	800.511	Front Brake Cable (YXL-150)	1
23-10-1	650070	650.070	Brake Cable Adj Nut & Cylinder	1



Rear Brake

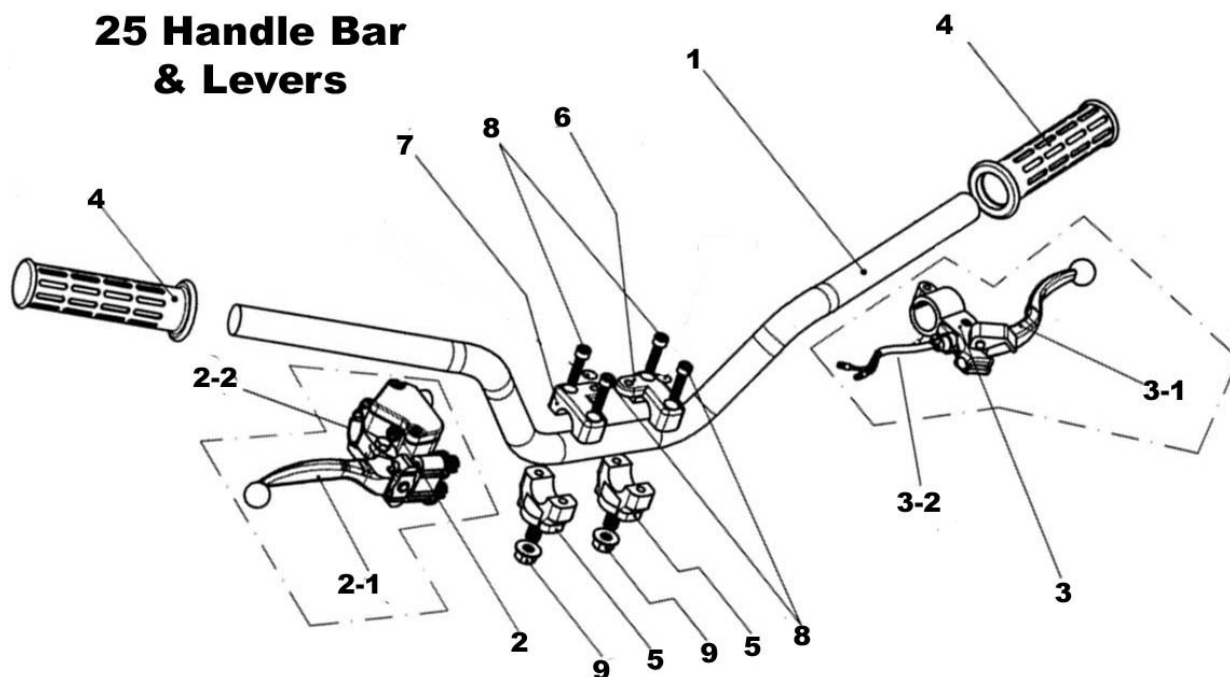
Fig Ref	New Item No.	Old Item No.	Description	Qty Req
24-1	800398	800.398	Rear Wheel Axle Bearing Seat	1
24-2	800409	800.409	Spacer	1
24-3	800410	800.410	Bearing (6007LLU)	2
24-4	800411	800.411	Oil Seal	2
24-5	650396	650.396	Flange Bolt (M12 X 28)	1
24-6	800545	800.545	Brake Arm Cam, (Rear)	1
24-7	800412	800.412	Rear Brake Arm	1
24-8	800420	800.420	Rear Brake Shoes	1
24-9	800413	800.413	Rear Brake Indicator	1
24-10	800421	800.421	Rear Brake Return Spring	1
24-11	650394	650.394	Bolt (M6 X 30)	1
24-12	800414	800.414	Rear Brake Drum Cover	1
24-13	650399	650.399	Bolt w/ Washer (M6x12)	6
24-14	800415	800.415	Rear Brake Drum	1
24-15	650979	650.979	Drain Pipe Assembly	1
24-16	800416	800.416	Purge Hole Plug	1
24-17	800417	800.417	Rear Brake Cable	1
24-18	650352	650.352	Cotter Pin (1/8 x 1-1/2)	1
24-19	800418	800.418	Brake Pedal	1
24-20	750367	750.367	Side Stand Big Spring	1
24-21	800419	800.419	Foot Brake Cable	1
24-22	800422	800.422	Oil Seal	1
24-23	650290	650.290	Grease Zerk Cap	1
24-24	800424	800.424	O-Ring (w2.4xd181.8)	1
24-25	800513	800.513	Flange Bolt	3
24-26	650400	650.400	Washer (025 X 013 X 5)	2



Rear Brake

Fig Ref	New Item No.	Old Item No.	Description	Qty Req
24-28	800515	800.515	Rear Brake Cable Spring	1
24-30	800423	800.423	O-Ring (w2.4xd13.8)	2
24-31	650289	650.289	Grease Zerk	1
24-32	800532	800.532	Washer	2

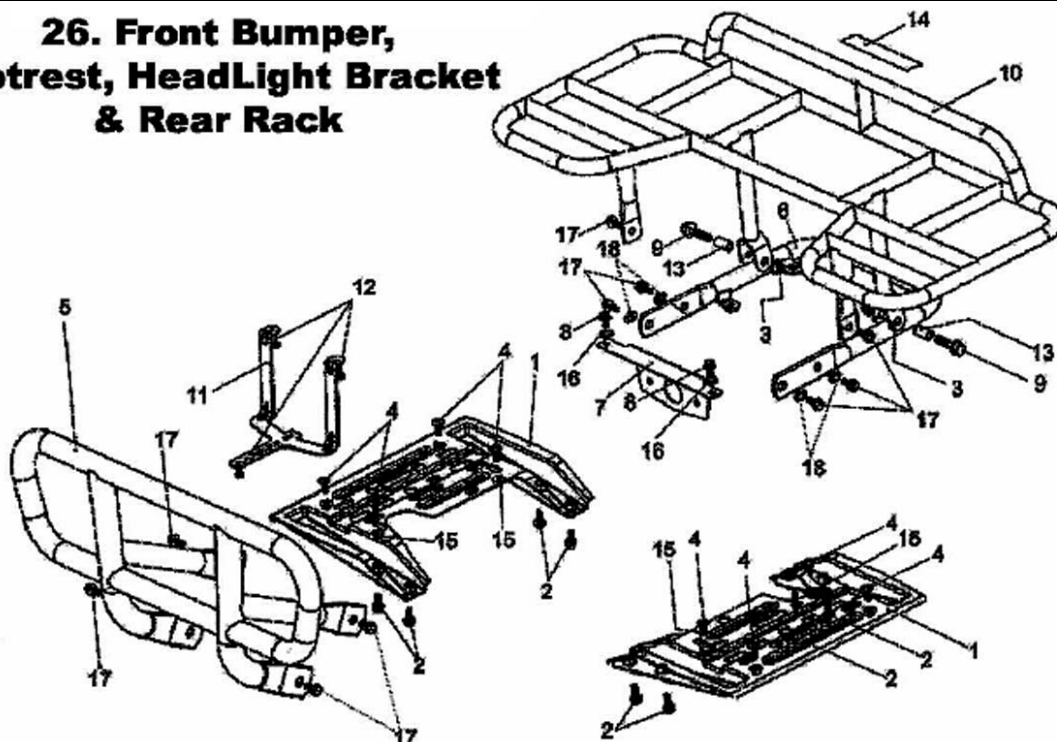
25 Handle Bar & Levers



Handle Bar and Levers

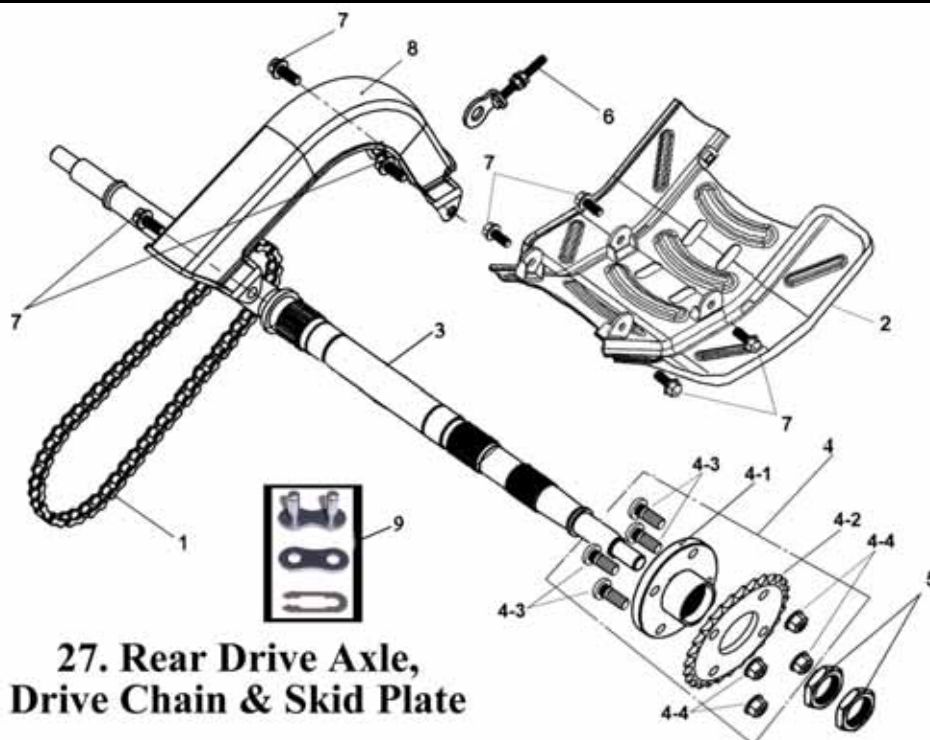
Fig Ref	New Item No.	Old Item No.	Description	Qty Req
25-1	800425	800.425	Handlebar	1
25-2	650808	650.808	Front Brake Lever (RH)	1
25-2-1	650807	650.807	Lever, (only-RH)	1
25-2-2	610150	610.150	Throttle Lever (RH)	1
25-3	650806	650.806	Lever Assembly (LH)	1
25-3-1	650805	650.805	Lever (only- LH)	1
25-3-2	800554	800.554	Brake Safety Switch	1
25-4	650410	650.410	Handlebar Grip	2
25-5	650411	650.411	Handlebar Clamp (Bottom)	2
25-6	650412	650.412	Handlebar Clamp Cap, (LH)	1
25-7	650413	650.413	Handlebar Clamp Cap, (RH)	1
25-8	650558	650.558	Socket Screw (M6 X 25)	4
25-9	650255	650.255	Locking Flange Nut (M10)	2

26. Front Bumper, Footrest, HeadLight Bracket & Rear Rack



nt Bumper, Foot Rest, Headlight Bracket and Rear R

Fig Ref	New Item No.	Old Item No.	Description	Qty Req
26-1	800428	800.428	Footrest Support	2
26-2	800352	800.352	Hex Bolt w/ Washer	8
26-3	800560	800.560	Checked Flange Nut (8mm)	2
26-4	650943	650.943	Button Head Screw (M6x18)	8
26-5	800427	800.427	Front Bumper Assembly (YXL)	1
26-6	800429	800.429	Rear Bar Assembly	1
26-7	800430	800.430	Tail Light Holder	1
26-8	650271	650.271	Flange Bolt (M6 X 12)	2
26-9	700273	700.273	Flange Bolt (M8x40)	2
26-10	800431	800.431	Rear Rack	1
26-11	800432	800.432	Head Light Holder (Single Bulb)	1
26-12	800433	800.433	Self-Threading Nut (M4x10)	3
26-13	650753	650.753	Rear Rack Collar	2
26-14	650971	650.971	Rack Weight Warning Label	1
26-15	800359	800.359	Flange Nut, (M6)	4
26-16	800518	800.518	Tail Light Holder Washer	2
26-17	650294	650.294	Flange Bolt (M8 X 16)	10
26-18	650424	650.424	Spring Washer (08)	4



**27. Rear Drive Axle,
Drive Chain & Skid Plate**

Rear Drive Axle, Cain and Skip Plates

Fig Ref	New Item No.	Old Item No.	Description	Qty Req
27-1	810220	810.220	O-Ring Sealed Drive Chain	1
27-2	810221	810.221	Drive Chain / Brake Skid Plate	1
27-3	800437	800.437	Rear Axle	1
27-4	800438	800.438	Rear Sprocket & Holder	1
27-4-1	650554	650.554	Rear Sprocket Holder	1
27-4-2	810223	810.223	Rear Sprocket (520x34T)	1
27-4-3	650552	650.552	Flange Bolt (M10)	4
27-4-4	650255	650.255	Locking Flange Nut (M10)	4
27-5	800439	800.439	Rear Wheel Axle Nut (M28x1.5)	2
27-6	800519	800.519	Chain Adjuster	1
27-7	650294	650.294	Flange Bolt (M8 X 16)	7
27-8	800440	800.440	Drive Chain Cover	1



Steering

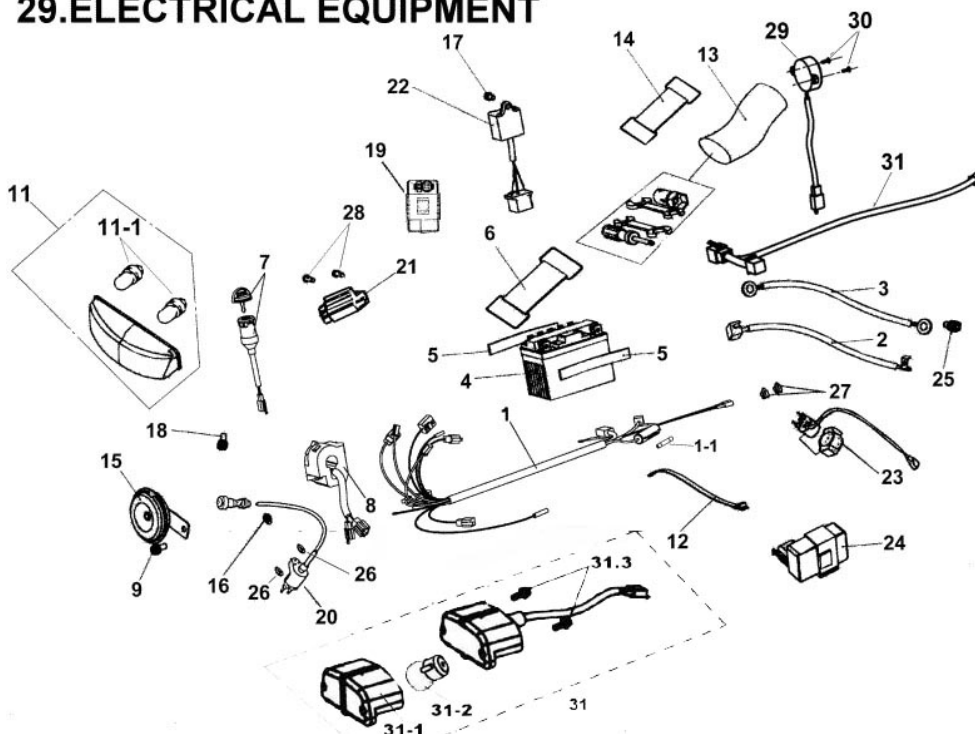
Fig Ref	New Item No.	Old Item No.	Description	Qty Req
28-1	810130	810.130	Steering Shaft	1
28-2	800442	800.442	Oil Liner	2
28-3	800443	800.443	O-Ring (w2.4xd14.8)	2
28-4	650255	650.255	Locking Flange Nut (M10)	7
28-5	650339	650.339	Cotter Pin (1/8 x 1)	7
28-6	810234	810.234	Tie Rod Assembly (LH)	1
28-7	810231	810.231	Knuckle (LH)	1
28-7-1	650289	650.289	Grease Zerk	1
28-8	810230	810.230	Knuckle (RH)	1
28-8-1	650289	650.289	Grease Zerk	1
28-9	650744	650.744	Sleeve	2
28-10	800446	800.446	Cap	4
28-11	650741	650.741	Pin Hole Bolt (M10 X 105)	2
28-12	650290	650.290	Grease Zerk Cap	2
28-13	800447	800.447	Oil Seal (M31x40x4)	2
28-14	800448	800.448	Steering Shaft Clamps	2
28-15	800449	800.449	Steering Shaft Fixer Plate	1
28-16	800426	800.426	Bolt (M8 X 60)	2
28-17	800520	800.520	Steering Shaft Holding Plate	1
28-18	800451	800.451	Steering Collar	2
28-19	810235	810.235	Tie Rod Assembly (RH)	1
**NOTE	999001	2A006347	** NOTE: For Units with VIN before 2A006347	
28-1	800441	800.441	Steering Shaft	1
28-6	800444	800.444	Tie-Rod Assembly (LH)	1
28-7	800471	800.471	Knuckle, (LH)	1
28-8	800472	800.472	Knuckle, (RH)	1



Steering

Fig Ref	New Item No.	Old Item No.	Description	Qty Req
28-19	800445	800.445	Tie-Rod Assembly (RH)	1

29.ELECTRICAL EQUIPMENT



Electrical Parts

Fig Ref	New Item No.	Old Item No.	Description	Qty Req
29-1	800452	800.452	Main Wire Harness Assembly	1
29-1-1	810300	810.300	Fuse (10A)	1
29-2	800523	800.523	Positive Battery Terminal Cable	1
29-3	800524	800.524	Negative Battery Terminal Cable	1
29-4	800453	800.453	Battery (GTX9-BS)	1
29-5	650723	650.723	Foam Pad	1
29-6	650721	650.721	Battery Strap	1
29-7	650720	650.720	Main Switch (4wire)	1
29-8	800454	800.454	Light Switch	1
29-9	650453	650.453	Bolt w/ Washer (M6x16)	1
29-11	800455	800.455	Head Light Yukon YXL-150	1
29-11-1	800548	800.548	Headlight Dual Bulb, YXL-150	1
29-12	650451	650.451	Wire Clamp	1
29-13	800457	800.457	Tool Pack	1
29-14	650727	650.727	Toolbox Binder Strap	1
29-15	650975	650.975	Horn	1
29-16	650382	650.382	Bolt (M5 X 24)	1
29-17	650946	650.946	Bolt (M6x12)	1
29-18	750394	750.394	Flange Bolt (M5x12)	1
29-19	800526	800.526	C.D.I. Module (YXL-150)	1
29-20	800496	800.496	Yukon Ignition Coil Assembly	1
29-21	650457	650.457	Rectifier	1
29-22	800528	800.528	P.T.C. Controller	1
29-23	800465	800.465	Power Switch (Set)/Starter Relay	1
29-24	800468	800.468	Light Control Module	1
29-25	650399	650.399	Bolt w/ Washer (M6x12)	1

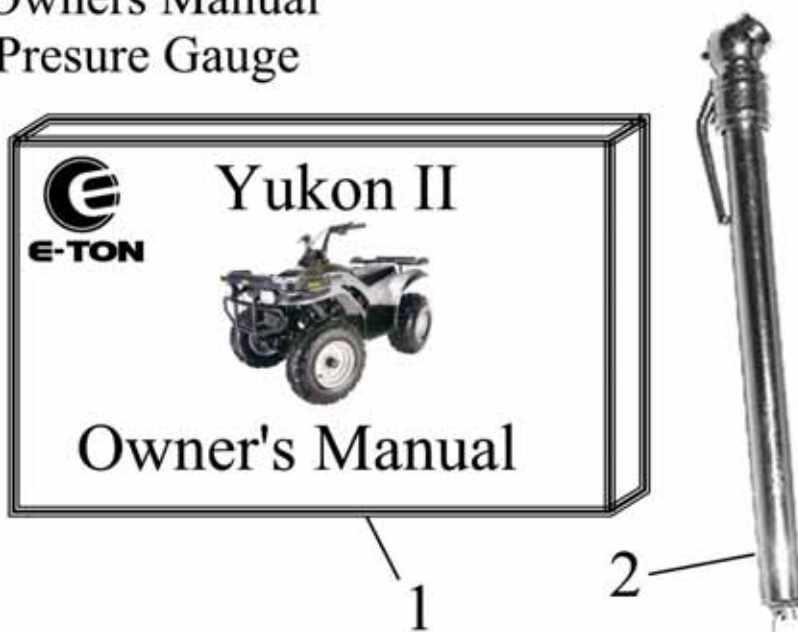


This diagram illustrates the exploded view of a vehicle's electrical system components. The parts are numbered as follows:

- 1**: Main wiring harness
- 1-1**: Connector for the main harness
- 2**: Wire with terminal
- 3**: Wire with terminal
- 4**: Battery terminal post
- 5**: Battery
- 6**: Battery terminal post
- 7**: Ignition switch assembly
- 8**: Ignition switch wiring
- 9**: Alternator pulley
- 11**: Alternator housing (with sub-component **11-1**)
- 12**: Wire with terminal
- 13**: Wire with terminal
- 14**: Wire with terminal
- 15**: Alternator pulley
- 16**: Wire with terminal
- 17**: Fuse
- 18**: Fuse holder
- 19**: Fuse box
- 20**: Wire with terminal
- 21**: Starter motor
- 22**: Starter motor wiring
- 23**: Starter motor wiring
- 24**: Starter motor wiring
- 25**: Wire with terminal
- 26**: Wire with terminal
- 27**: Wire with terminal
- 28**: Wire with terminal
- 29**: Starter motor wiring
- 30**: Starter motor wiring
- 31**: Starter motor wiring (with sub-components **31-1**, **31-2**, and **31-3**)

Electrical Parts				Qty
Fig Ref	New Item No.	Old Item No.	Description	Req
29-26	800532	800.532	Washer	1
29-27	750334	750.334	Nut	1
29-28	750299	750.299	Screw	1
29-29	651107	651.107	Head Light Wire Harness	1
29-30	650424	650.424	Spring Washer (08)	1
29-31	800456	800.456	Tail Light	1
29-31-1	750395	750.395	Bolt w/ Washer (M6x10)	1
29-31-2	800547	800.547	Tail / Break Light Bulb (21w / 5w)	1
29-31-3	800549	800.549	Tail Light Lens	1
29-np	810009	810.009	Yukon Blank Key	1

30. Owners Manual & Presure Gauge



Tire Gauge and Owner's Manual

Fig Ref	New Item No.	Old Item No.	Description	Qty Req
30-1	800458	800.458	Owner's Manual Yukon	1
30-2	800529	800.529	Tire Pressure Gage	1